

Experimental And Theoretical Investigation On Hot Mix Asphalts Outflow Times: Boundary Conditions Influence

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Synopsis

The goal of this paper is confined to the permeability and drainability of Hot Mix Asphalts (HMA), as key-characteristics for pavement reliability. As is well known, these parameters may be considered very important in assessing both surface performance (wet friction, splash and spray, raveling, stripping, etc.) and mechanistic properties (resistance and moduli dependence on water action).

Authors formalize a physical-based model to analyze the phenomena of water flows for different typologies of friction courses (Dense Friction Courses, Open Graded Friction Courses, Porous Asphalts, etc.).

On the basis of the formalized models, a specific experimental plan was designed and performed, in order to analyze the relationships among the main parameters of the model.

Boundary conditions influence on outputs was deeply investigated, by considering different methods in obtaining outflow times.

The focal applications of the study, both theoretical and experimental, are the following two: a) assessment of a relation between composition and drainability; b) estimation of the relative influence of some boundary conditions.

Experimental And Theoretical Investigation On Hot Mix Asphalts Outflow Times: Boundary Conditions Influence

As is well known, permeability and drainability are very important properties that influence both surface performance (wet friction, splash and spray, raveling, stripping, etc.) and mechanistic characteristics (resistance and moduli) of HMA (Hot Mix Asphalt).

These parameters are a function of HMA components (such as aggregate gradation, asphalt content, air voids, etc.) and compaction procedures.

Because of the presence of many field and laboratory methods and devices used for calculating permeability and drainability values, in this study particular attention is turned towards boundary conditions influence on results.

INFLUENCE OF HMA VOLUMETRICS ON PERMEABILITY AND DRAINABILITY

It is known that, in the various HMAs, air voids range from 2% to more than 25% (see Table 1). These large variations origin from and influence different performance requirements.

Tab 1

| PAVEMENT TYPE | AIR VOIDS (%) |
|--|---------------|
| Fine-Graded + Coarse-Graded Friction Courses (DGFC) | 3 ÷ 7 |
| European Binder Courses (EBC) | 4 ÷ 7 |
| European Base Courses (EBAC) | 4 ÷ 8 |
| Stone Mastic Asphalts (SMA) | 2 ÷ 6 |
| First Generation Open-Graded Friction Courses (OGFC) | 10 ÷ 15 |
| New Generation Open-Graded Friction Courses (OGFC) | > 18 |
| Asphalt-Rubber Friction Courses (ARFC) | > 18 |
| Porous European Mixes (PEM) | 18 ÷ 25 |

Several researches in different conditions has been conducted to evaluate the factors that influence HMA permeability and drainability.

In these studies different methods and devices (both in-lab and in-field) to estimate outflow times and permeability values were utilized.

Also, different fluids (air, water, saline solutions, etc.) have been used and mixes with different properties (asphalt content, aggregate gradation, percent air voids, thickness) have been compacted (using different laboratory and field procedures) and tested.

In Table 2 (see the Appendices) a review of the international literature on HMA permeability is summarized.

On the basis of the considered main categories the following observations may be drawn:

- Many Pavement types are considered (Fine -, Coarse-graded, Stone Mastic Asphalt-SMA, Open Graded Friction Courses-OGFC, Superpave mixes, etc.);
- The considered Air voids range is very large (< 8%, 8% ≈ 12%, 13% ≈ 20%, 20% ≈ 23%);
- Thickness ranges from 2 to 10 cm;
- The Nominal Maximum Aggregate Size range from 9,5 mm to 25 mm;
- Different Compaction Procedures (in-place, in-lab, by rollers, giratory compactors, etc) are considered;
- Many Devices and Indicators are used (vertical, horizontal permeability, drainability, others);
- Different fluids can be used (H₂O, air, NaCl, NaCl₂, MgCl₂, etc.);
- The range of the measured indicator is very large (as air void increases from 4 to 22% permeabilities range from 10⁻⁵ to 1 cm/s, see Figure 1).

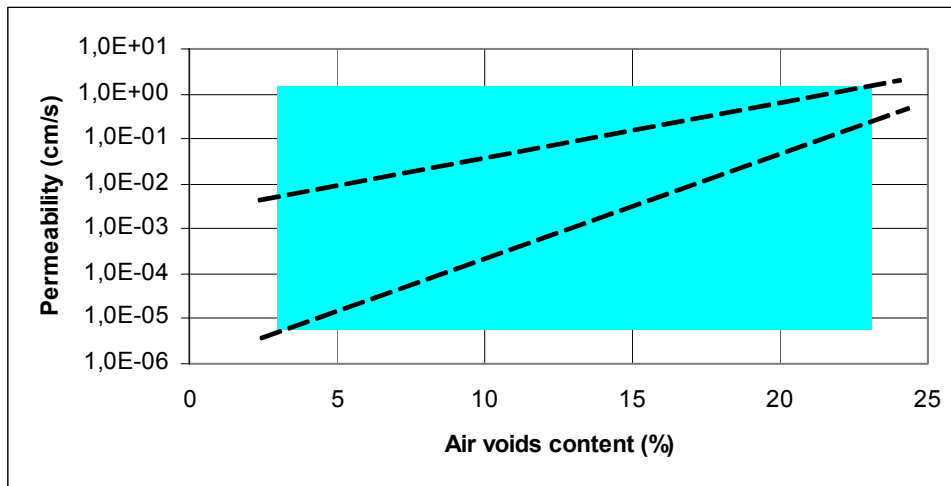


Figure 1: Influence of air voids on permeability

AIR VOIDS/OUTFLOW TIMES RELATIONSHIPS WITH MECHANICAL PROPERTIES

It is well known that air voids and outflow times may be considered strictly referenced to HMA mechanical properties. Table 3 (see the Appendices) summarizes the analysis of the international literature on this topic. By doubling the air voids content from 5% to 10% (see Figure 2) the fatigue life (F) has a loss of about 70%, Moduli (M) decay of about 30%, Rutting rate (R) is doubled, the bitumen viscosity in 10-years old surface courses (V) increases with a factor 1,5.

These “enormous” changes can correspond to a slight change in asphalt density (D) (about 5%).

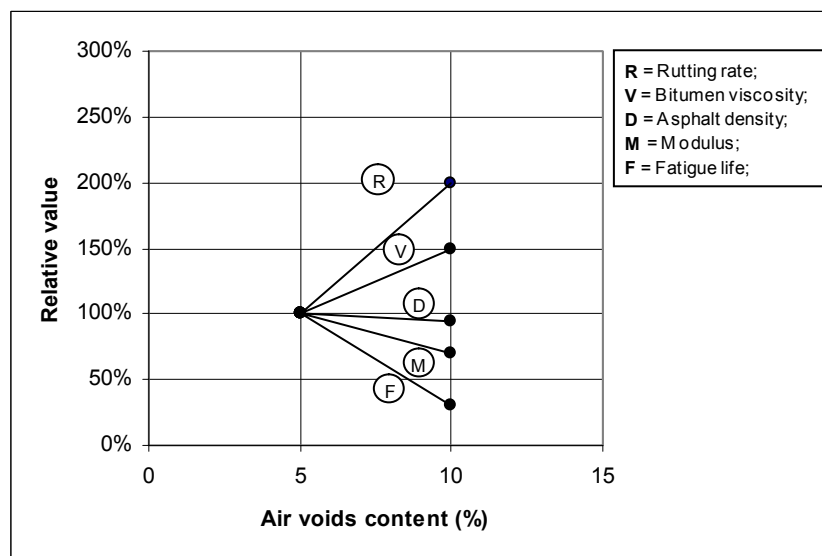


Figure 2: Change in service properties at varying levels of in-field air voids - a summary

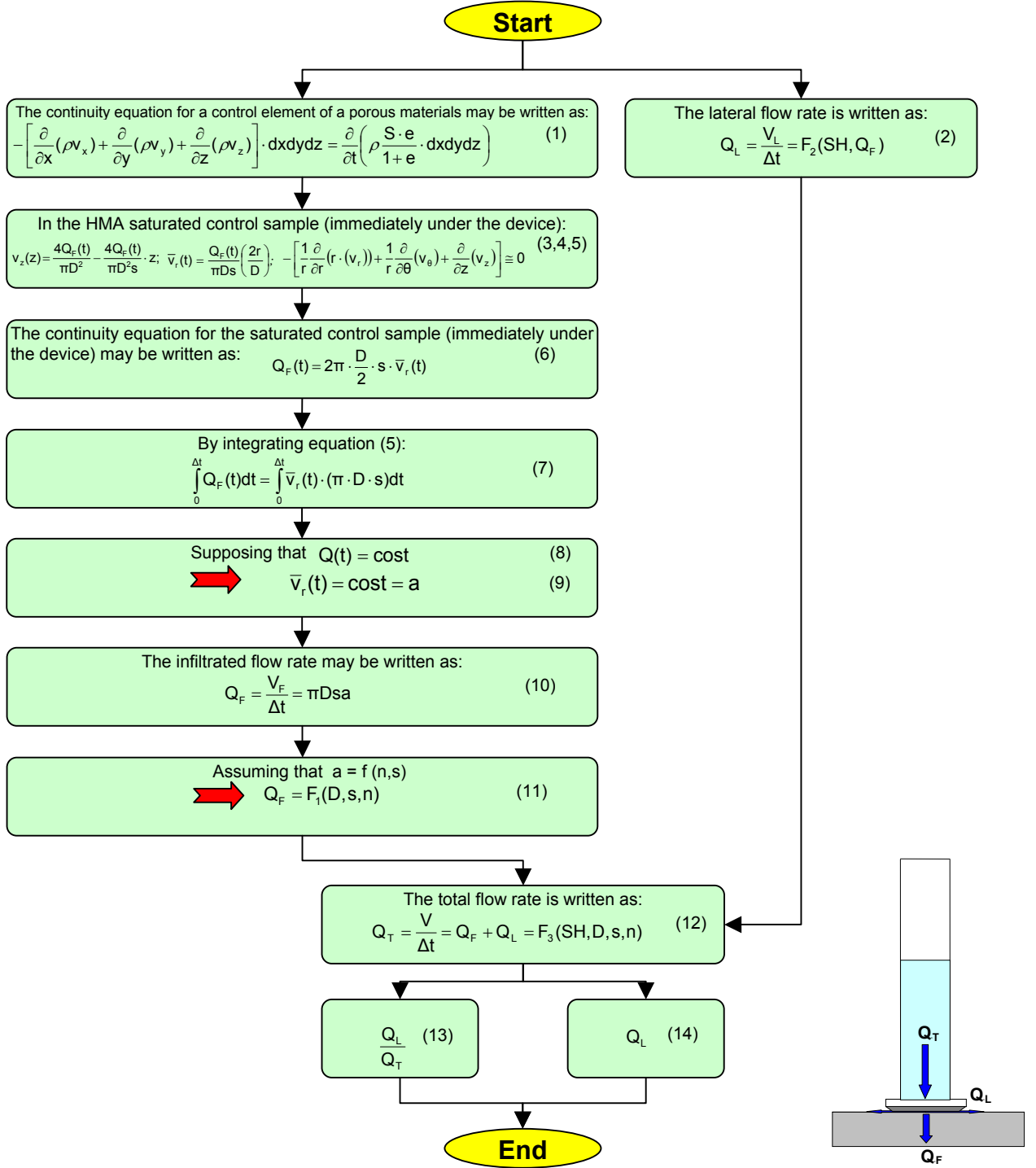
PROBLEM MODELING

On the basis of the analysis of the international literature, most of the existing models for water flow in HMA may be grouped as it follows (PRATICO' et al., 2005):

- models based on the analysis of casual motions;
- models based on one-dimensional and laminar flows under the validity of Darcy's law;
- models based on continuity equation (or Richards equation (APUL et al., 2002)), Darcy's law (sometimes modified) and vertical water saturation front;
- models based on Kozeny-Carman equation;
- models based on continuity equation, Darcy's law, degree of saturation and drainable porosity (APUL et al., 2002);
- models that couple mass and heat balances with mechanical deformation (considering air and water flow in a porous media, vapor diffusion, liquid-vapor phase changes, (APUL et al., 2002));
- integrated models (integration of other existing models, for example, precipitation model, infiltration and drainage model, climatic-materials-structural model) (APUL et al., 2002);

- other models, such as for example, mixture theory formulation (after MURALI et al., 2001) or models based on the relationship between permeability and air void size distribution (after CASTELBLANCO et al., 2005).

The theoretical model here developed to investigate the flow of water through/over HMA pavements is still based on the continuity equation. It presents an equation for calculating the outflow times (see Figure 3). The parameter a (main parameter of the model) is expressed as a function of percent air voids in HMA and pavement thickness. The total flow rate Q_T is a function of four main parameters.



SYMBOLS
 a = parameter of the model; D = Permeameter opening diameter; Δt = outflow time; e = void ratio; n = percent air voids; $Q_F(t)$ = filtered flow rate at the time t ; $Q_L(t)$ = lateral flow rate at the time t ; $Q_T(t)$ = total flow rate at the time t ; r = radial direction; ρ = water density; s = HMA pavement thickness; S = degree of saturation; SH = Sand Height; V_F = filtered water volume; V_L = sideways flowed water volume; V = total water volume between timing marks; v_r = radial velocity; v_θ = angular velocity; v_x = velocity in the direction x ; v_y = velocity in the direction y ; v_z = velocity in the direction z (vertical);

Figure 3: Scheme of the formalized model

EXPERIMENTAL INVESTIGATION

Experimental plan

This section deals with the specific experimental plan designed in order to investigate boundary conditions influence on the relationships among the main parameters of the model, outflow times and HMA properties. Figure 4 resumes the experimental plan for the i -th mix and the k -th location (symbols are explained in Table 4).

Two HMA types were considered: Dense Graded Friction Courses (DGFC, locations k from 1 to 7) and Porous European Mixes (PEM, locations k from 8 to 22).

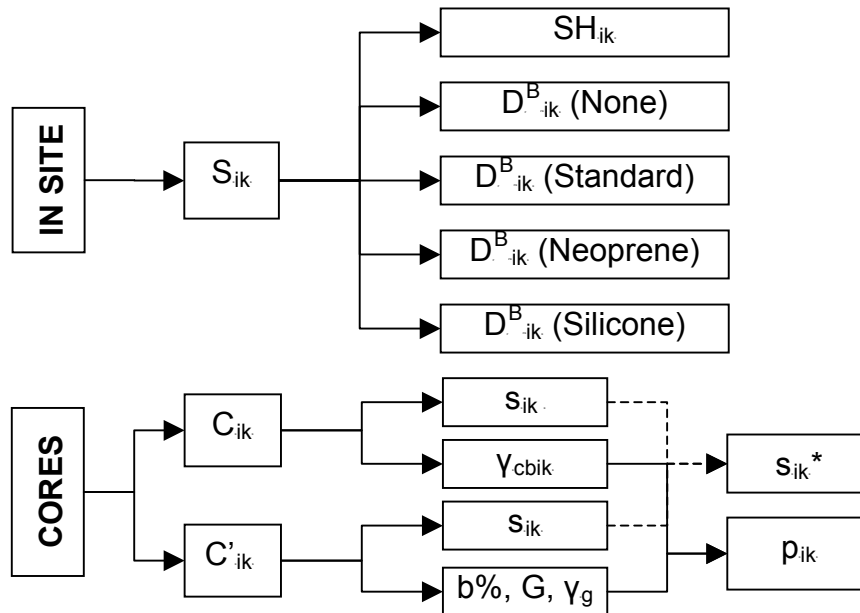


Figure 4: Experimental plan for the i -th mix and the k -th location (see table 3)

Table 4 summarizes the methods and devices used for measuring outflow times, drainability values and HMA properties. Figure 5 shows the mean gradation of the used bituminous mixes. Figures 6 to 10 refer to the main phases and devices of in-place experiments.

Tab 4: Standards , devices and symbols in Figure 4

| INDICATOR | STANDARD | DEVICE |
|---|-----------------------|---------------------|
| D^B_{ik} (Standard) = drainability measured in test location k for mix i (with cellular rubber base) | CME 54.17 | Belgian permeameter |
| D^B_{ik} (none) = drainability measured in test location k for mix i (without base) | | Belgian permeameter |
| D^B_{ik} (Neoprene) = drainability measured in test location k for mix i (with neoprene base) | | Belgian permeameter |
| D^B_{ik} (Silicone) = drainability measured in test location k for mix i (with silicone and without base) | | Belgian permeameter |
| SH_{ik} = Sand Height measured in test location k for mix i | C.N.R. BU N.94 – 1983 | |
| $b\%$ = asphalt content | C.N.R. BU N.38 - 1973 | |
| G = aggregate gradation | C.N.R. BU N.23 | |
| Y_g = aggregate bulk density | C.N.R. BU N.63-1978 | |
| Y_{cbik} = mixture bulk density of core C_{ik} | C.N.R BU N.40-1973 | |
| S_{ik} = k -th in-field test location for the i -th mix (with i related to Dense Graded Friction Courses or Porous European Mixes); | | |
| s_{ik} = thickness of core C_{ik} | | |
| s^*_{ik} = average thickness of core C_{ik} | | |
| C_{ik} = cores extracted in test location k ; | | |
| p_{ik} = air voids in site; | C.N.R. BU N.39 -1973 | |

Table 5 lists the main physical and chemical properties of the three different bases used under the drainometer in the experiments (LAUREN, 2005).

Tab 5: Material characteristics of the different bases

| Condition | Standard | | |
|---------------------------------------|---------------------|-------------------|--------------------|
| Material | Cellular rubber SBR | Neoprene | Silicone |
| Physical Properties | | | |
| Density (g/cm ³) | 0,94 | 1,23 | 0,95 to 1,20 |
| Tensile Strength | F-G | VG | F-G |
| Elongation | G | G | VG-E |
| Compression Set | G | F-G | G-E |
| Heat Resistance | F-G | F-G | E |
| Resilience or Rebound | F-G | VG | G |
| Impact Resistance | E | G | P-G |
| Abrasion Resistance | G-E | G-E | P-F |
| Tear Resistance | F | F-G | P-F |
| Cut Growth | G | G | P-F |
| Flame Resistance | P | G | F-G |
| Impermeability, Gas | F | F-G | F-G |
| Weathering Resistance | F | VG | F |
| Low Temperature Limit | -17,8° to -45,6°C | -23,3° to -45,6°C | -53,9 to -101,1 °C |
| High Temperature Limit | 70° to 107,2°C | 107,2°C | 204,4 to 287,8 °C |
| Chemical Resistance Properties | | | |
| Acid | F-G | G | F |
| Alcohols | G | VG | G |
| Aliphatic Hydrocarbon Solvents | P | G | P-F |
| Alkali | F | E | P |
| Animal & Vegetable | F | G | G |
| Aromatic Hydrocarbon Solvents | P | P-F | P-F |
| Oil & Gasoline | P | F-G | P-F |
| Oxygenated Solvents | G | P-F | F |
| Water | G-E | G | G-E |

E=Excellent; VG=Very Good; G=Good; F=Fair; P=Poor

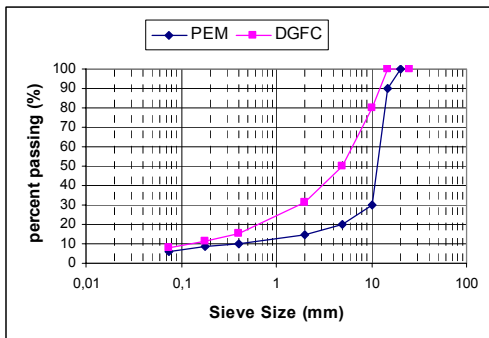


Figure 5: DGFC and PEM gradations



Figure 6: Belgian Permeameter (B, without base)



Figure 7: Neoprene base for device B



Figure 8: Cellular rubber base (Standard) for device B



Figure 9: Sand Patch method



Figure 10: Device B, Silicone

Results And Discussion

The obtained results are summarized in Table 6. It shows the influence of boundary conditions (in terms of None, Standard, Neoprene and Silicone bases) on outflow times (and relative components Q_T , Q_L^* , Q_F^* herein explained) at the different k locations (1 to 7 for DGFC and 8 to 22 for PEM), each one with a proper SH (Sand Height, mm). Before examining the results it is necessary to remark what follows:

- average flow rates are here considered; a mark 5 cm far from the uppermark of Belgian drainometer was identified;

- $(Q)_{Tj}$ stands for total flow rate (cm^3/s). It was measured for the j-th boundary condition (None, Standard, Neoprene, Silicone);

- Q_{silicone} is the total flow rate (cm^3/s) when base is sealed by silicone;

- if one hypothesizes that $Q_{\text{silicone}} = Q_F^*$ (where Q_F^* stands for approximated filtered flow rate), then it is

$$Q_L^* = Q_T - Q_{\text{silicone}} \text{ and } \frac{Q_L^*}{Q_T} = 1 - \frac{Q_{\text{silicone}}}{Q_T} \text{ where } Q_L^* \text{ stands for the approximation of the horizontal flow}$$

rate and L stands for lateral;

- on the contrary $(Q_T)_j$ values (measured) are without apex star because they are not affected by the above cited hypothesis;

- more in general, for the j-th boundary condition, it comes $(Q_L^*)_j = (Q_T)_j - Q_F^*$;

- it is well known that HMA surface texture influences outflow times: by changing the boundary conditions from "Silicone" to "None" the total flow $(Q_T)_j$ (that is to say lateral + filtered, for the j-th boundary condition) may have appreciable variations; therefore a specific study is herein performed.

Figure 11 to 34 resume the obtained results. By observing figures 11 to 13, referred to boundary conditions influence on the Q_T , it appears quite evident that the manner in which the base is fitted can greatly modify the results. In particular, for the DGFCs by passing from the j-th to the (j+1)-th boundary condition Q_T results about ten times greater. Total flow rates for "None" conditions ranges all from $100 \text{ cm}^3/\text{s}$ to $700 \text{ cm}^3/\text{s}$ (horizontal drainability influence).

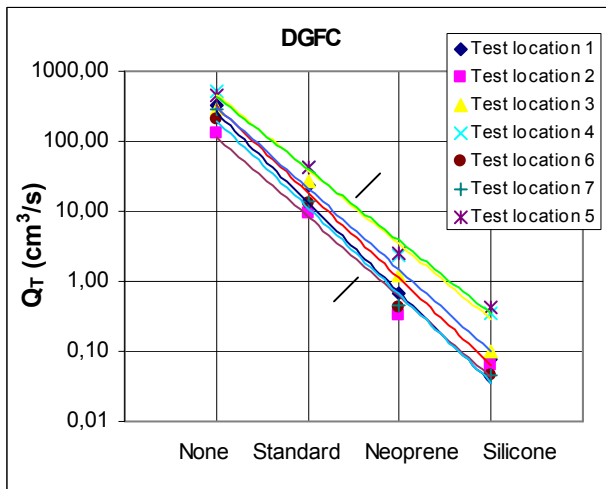


Figure 11: Q_{Tj} (DGFC)

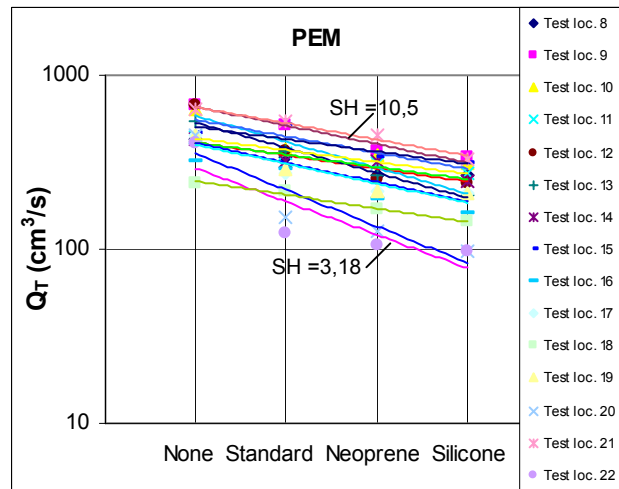


Figure 12: Q_{Tj} (PEM)

Figure 13: Q_{Tj} (DGFC and PEM)

Tab 6: Results

| | Dense Graded Friction Course (DGFC) | | | | | | | Porous European Mixes (PEM) | | | | | | | | | | | | | | |
|-----------------------------|-------------------------------------|--------|--------|--------|--------|--------|--------|-----------------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Test location | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 |
| $(Q_T)_{None}$ | 321,29 | 131,93 | 284,42 | 502,88 | 468,90 | 209,03 | 294,06 | 433,74 | 680,37 | 630,89 | 444,86 | 667,29 | 550,78 | 423,16 | 462,65 | 318,34 | 450,63 | 240,96 | 450,63 | 456,56 | 630,89 | 403,48 |
| $(Q_T)_{Standard}$ | 22,92 | 9,55 | 26,98 | 41,81 | 43,76 | 12,85 | 13,63 | 333,64 | 510,28 | 373,11 | 357,72 | 365,25 | 369,14 | 321,29 | 510,28 | 289,16 | 273,22 | 212,88 | 289,16 | 153,53 | 542,17 | 123,05 |
| $(Q_T)_{Neoprene}$ | 0,69 | 0,32 | 1,21 | 2,41 | 2,51 | 0,43 | 0,45 | 266,91 | 369,14 | 343,55 | 315,44 | 255,14 | 264,88 | 318,34 | 333,64 | 196,04 | 212,88 | 169,26 | 216,87 | 128,51 | 456,56 | 105,79 |
| $Q_{Silicone}$ | 0,08 | 0,06 | 0,10 | 0,35 | 0,43 | 0,05 | 0,05 | 262,87 | 333,64 | 315,44 | 275,39 | 239,30 | 204,11 | 247,85 | 309,81 | 159,90 | 207,78 | 143,38 | 207,78 | 97,47 | 327,35 | 98,30 |
| SH (mm) | 1,08 | 0,71 | 1,02 | 1,61 | 1,44 | 0,87 | 0,91 | 6,40 | 10,52 | 5,74 | 6,14 | 4,68 | 5,51 | 5,89 | 5,66 | 5,89 | 4,97 | 4,41 | 4,79 | 2,89 | 7,20 | 3,18 |
| $(Q^*_L)_{Standard}$ | 22,84 | 9,48 | 26,88 | 41,46 | 43,32 | 12,81 | 13,59 | 70,77 | 176,63 | 57,66 | 82,33 | 125,95 | 165,03 | 73,44 | 200,47 | 129,25 | 65,44 | 69,49 | 81,38 | 56,07 | 214,82 | 24,75 |
| $(Q^*_L)_{None}$ | 321,21 | 131,87 | 284,31 | 502,54 | 468,47 | 208,98 | 294,01 | 170,87 | 346,73 | 315,44 | 169,47 | 427,98 | 346,66 | 175,31 | 152,84 | 158,44 | 242,86 | 97,58 | 242,86 | 359,10 | 303,54 | 305,18 |
| $(Q^*_L)_{Neoprene}$ | 0,61 | 0,26 | 1,11 | 2,06 | 2,07 | 0,38 | 0,41 | 4,04 | 35,49 | 28,11 | 40,06 | 15,84 | 60,77 | 70,49 | 23,83 | 36,14 | 5,10 | 25,88 | 9,09 | 31,05 | 129,22 | 7,49 |
| $(Q^*_L)_{silicone}$ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| $(Q_T)_{None}/Q_{silicone}$ | 4062,8 | 2158,3 | 2752,4 | 1450,2 | 1080,4 | 4637,6 | 6395,8 | 1,65 | 2,04 | 2,00 | 1,62 | 2,79 | 2,70 | 1,71 | 1,49 | 1,99 | 2,17 | 1,68 | 2,17 | 4,68 | 1,93 | 4,10 |
| $(Q^*_L/Q_T)_{Standard}$ | 0,997 | 0,994 | 0,996 | 0,992 | 0,990 | 0,996 | 0,997 | 0,212 | 0,346 | 0,155 | 0,230 | 0,345 | 0,447 | 0,229 | 0,393 | 0,447 | 0,240 | 0,326 | 0,281 | 0,365 | 0,396 | 0,201 |
| $(Q^*_L/Q_T)_{None}$ | 0,9998 | 0,9995 | 0,9996 | 0,9993 | 0,9991 | 0,9998 | 0,9998 | 0,3939 | 0,5096 | 0,5000 | 0,3810 | 0,6414 | 0,6294 | 0,4143 | 0,3304 | 0,4977 | 0,5389 | 0,4050 | 0,5389 | 0,7865 | 0,4811 | 0,7564 |
| $(Q^*_L/Q_T)_{Neoprene}$ | 0,886 | 0,810 | 0,915 | 0,856 | 0,827 | 0,894 | 0,899 | 0,015 | 0,096 | 0,082 | 0,127 | 0,062 | 0,229 | 0,221 | 0,071 | 0,184 | 0,024 | 0,153 | 0,042 | 0,242 | 0,283 | 0,071 |
| $(Q^*_L/Q_T)_{silicone}$ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Δt_B (s) | 78,5 | 189,2 | 65,7 | 43,5 | 41,4 | 140,9 | 134 | 5,1 | 3,7 | 4,6 | 4,8 | 4,2 | 4,6 | 5,1 | 3,9 | 6,6 | 5,7 | 7,2 | 5,8 | 10,7 | 3,0 | 13,5 |

Note: Flow rates are in cm³/s

Figures 14 to 16 compare the two extreme boundary conditions (none – without base, and silicone – perfectly sealed). The total flow rate ratio ranges from 1000 to about six times this value for DGFC. On the contrary, for the PEMs, this ratio ranges from 1,5 to 5. R-square coefficients rise from 0,5 to 0,9 when both the HMA types are considered.

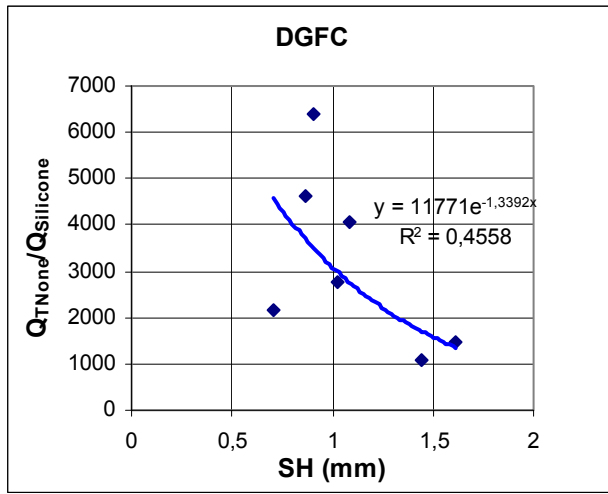


Figure 14: $Q_{TNone}/Q_{TSilicone}$ (DGFC)

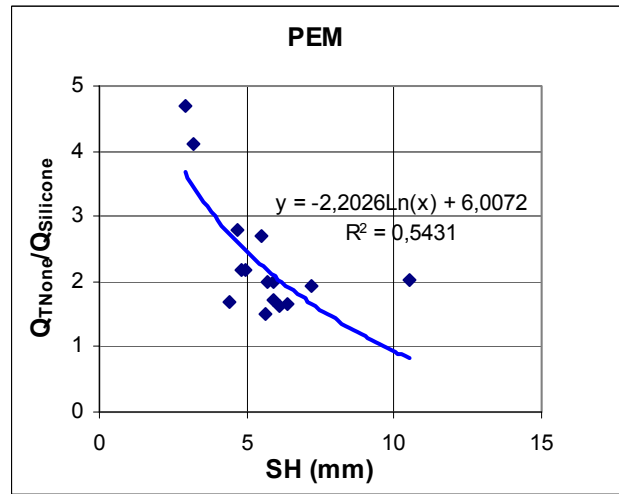


Figure 15: $Q_{TNone}/Q_{TSilicone}$ (PEM)

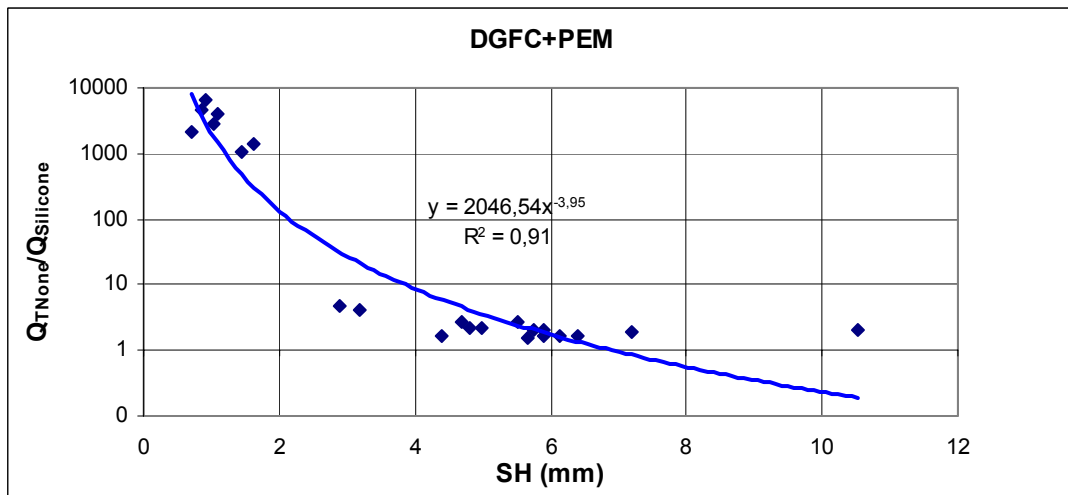


Figure 16: $Q_{TNone}/Q_{TSilicone}$ (DGFC and PEM)

Figures 17 to 19 deal with SH influence on the total flow rate, for four boundary conditions and two mix types (DGFC and PEM). Points appear quite well fitted by the different interpolating curves; both for DFGC, PEM and DFGC+PEM plots the correlations are positive and the R-square coefficients are quite high (from 0,72 to 0,97).

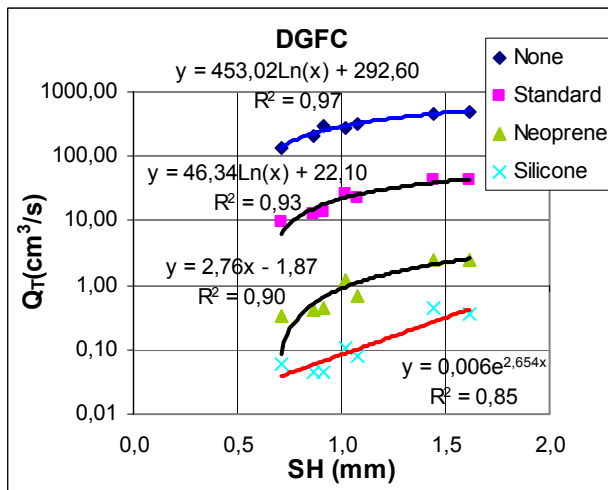


Figure 17: Q_T versus SH (DGFC)

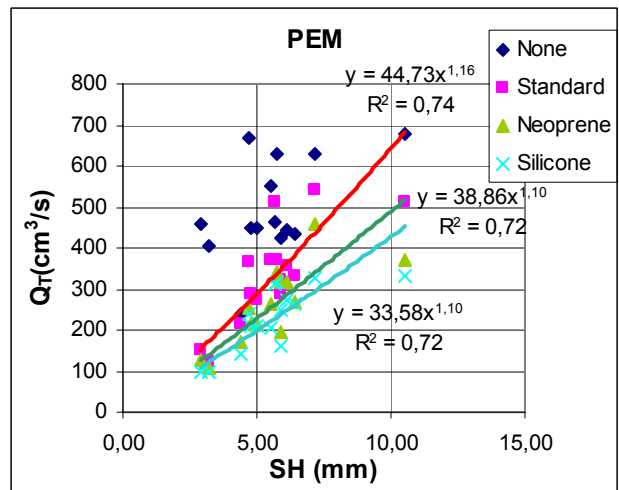


Figure 18: Q_T versus SH (PEM)

“None” curves are higher than standard ones, standard curves are higher than Neoprene ones, and silicone values are the lowest.

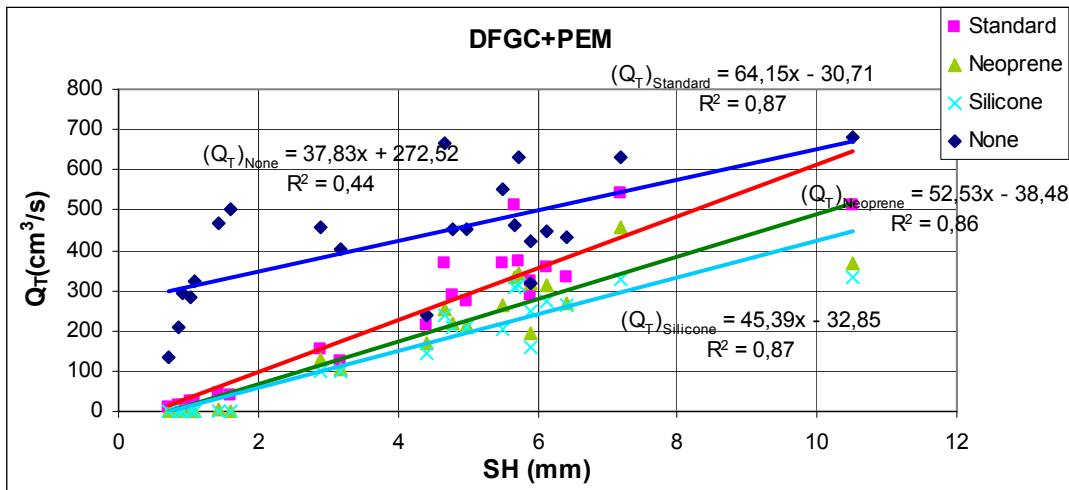


Figure 19: Q_T versus SH (DGFC+ PEM)

The scope of the figures 20 to 22 is to evaluate the influence of macro-texture on the horizontal (lateral) flow rates, when neoprene bases are used (softer than the standard). As one can observe, correlations are positive but R-square coefficients are not always high; for very high Sand Heights, points are quite scattered from the best-fitting curves (PEM).

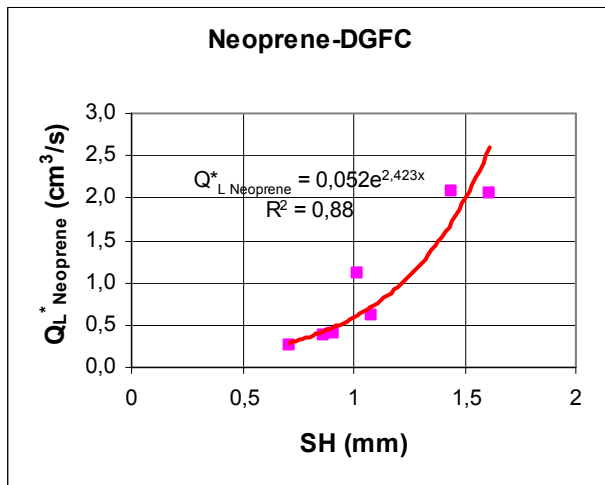


Figure 20: $Q^*_{LNeoprene}$ versus SH (DGFC)

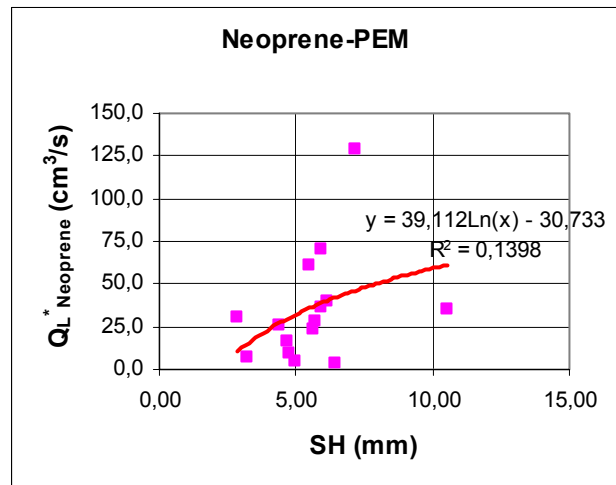


Figure 21: $Q^*_{LNeoprene}$ versus SH (PEM)

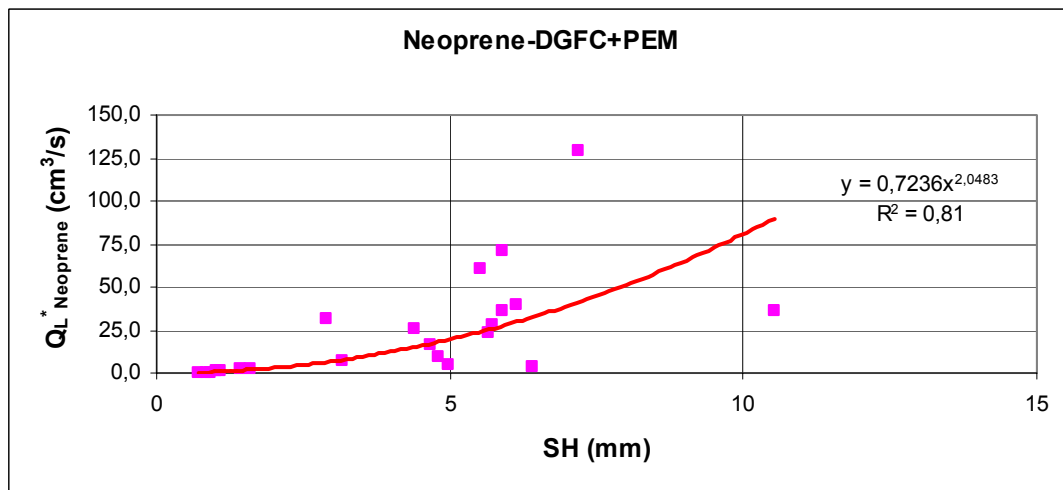


Figure 22: $Q^*_{LNeoprene}$ versus SH (DGFC+PEM)

When the standard case is analyzed (see figures 23 to 25, which refer to a base in cellular rubber SBR) the above discussed high variance of horizontal flow rates for high macro-texture values occurs again: R-square coefficients range from 0,45 (PEM) to 0,92 (DFGC).

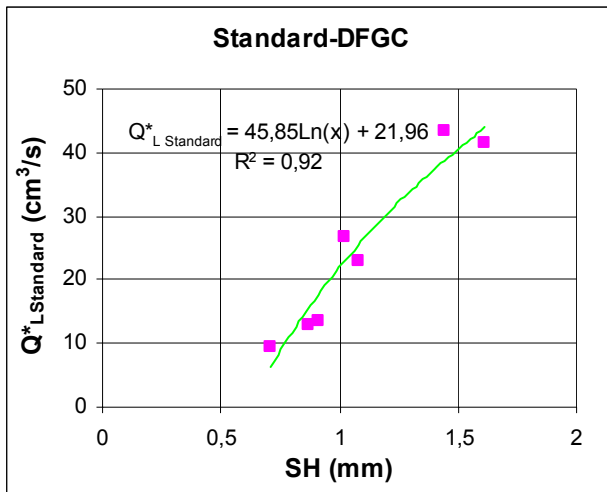


Figure 23: $Q^*_{LStandard}$ versus SH (DGFC)

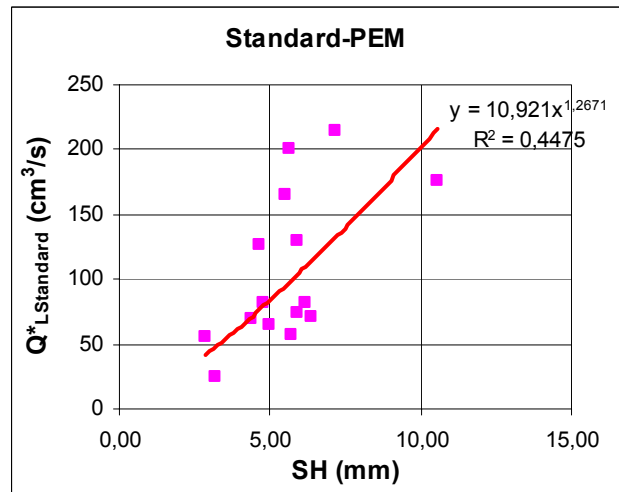


Figure 24: $Q^*_{LStandard}$ versus SH (PEM)

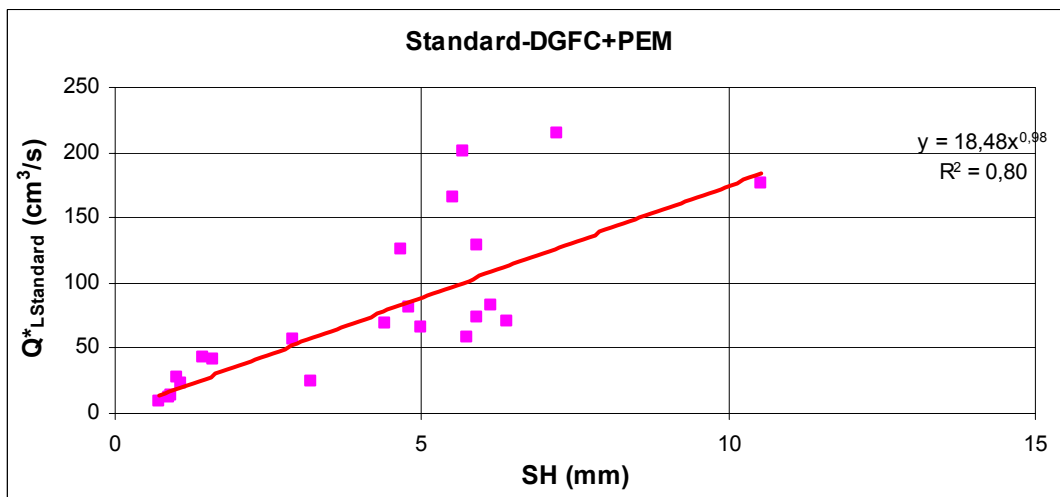


Figure 25: $Q^*_{LStandard}$ versus SH (DGFC+PEM)

Figures 26 to 28 show how the pavement macro-texture influences horizontal flows for the “None” case. As regards DGFCs, correlation is positive. The highest R-square coefficient is 0,97.

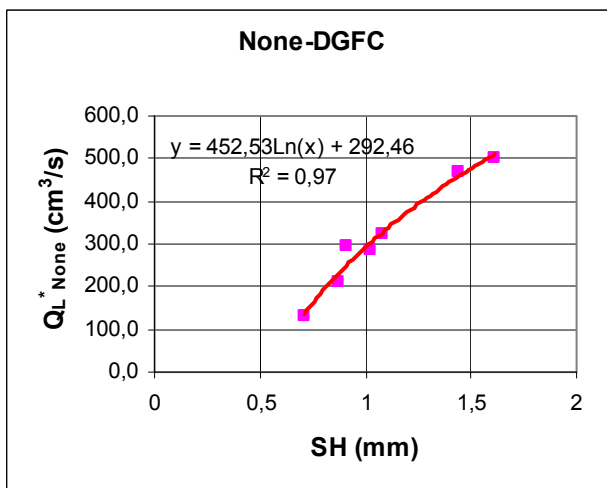


Figure 26: Q^*_{LNone} versus SH (DGFC)

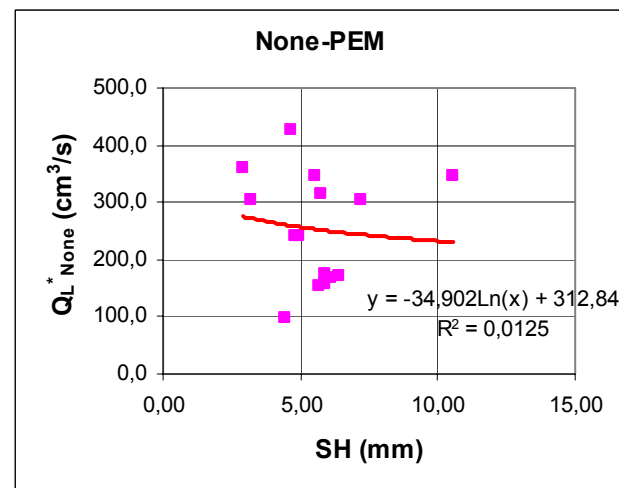


Figure 27: Q^*_{LNone} versus SH (PEM)

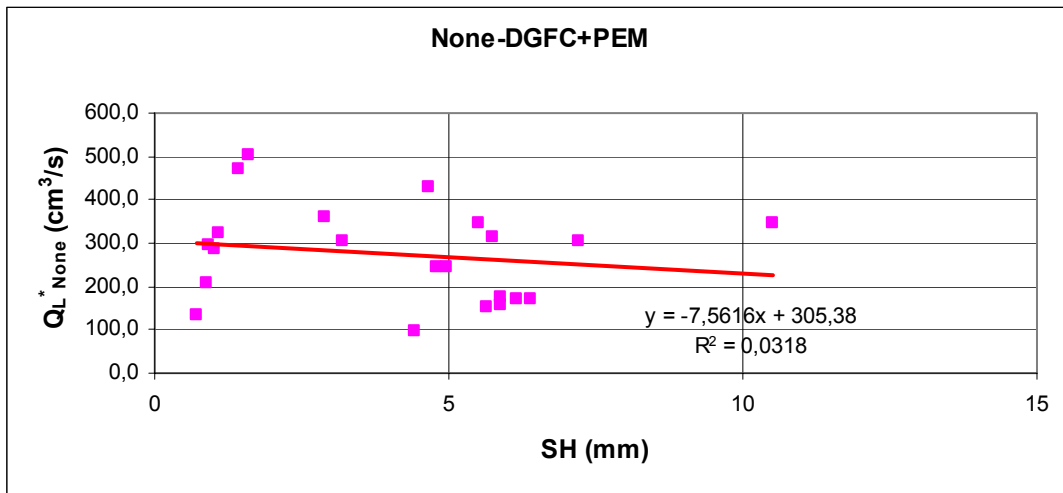


Figure 28: $Q_{L\text{None}}^*$ versus SH (DGFC+PEM)

By referring to Figure 27 and 28 one must observe that, for the case “None”-PEM, the measured outflow times were small (from 0,55s to 1,5s), in a range comparable with operator accuracy; this fact can contribute to explain the low R-square coefficients.

Figures 29 to 31 show the influence of macro-texture on the ratio $\left(\frac{Q_L^*}{Q_T}\right)$.

When pavements are separately examined, both for DGFC and for PEM R-square coefficients are low and the behavior quite not-defined.

Importantly, if one observes the overall behavior in Figure 31 curves interpolate quite well the three interesting boundary conditions.

One can suppose that, as SH increases, air voids effect on $Q_{F.}^*$ seem to prevail on macro-texture effect on $Q_{L.}^*$.

For this case, correlations are negative and R-square coefficients range from 0,81 to 0,86. Importantly, in

Figure 31, $\left(\frac{Q_L^*}{Q_T}\right)_{\text{silicone}}$, being zero, is not plotted.

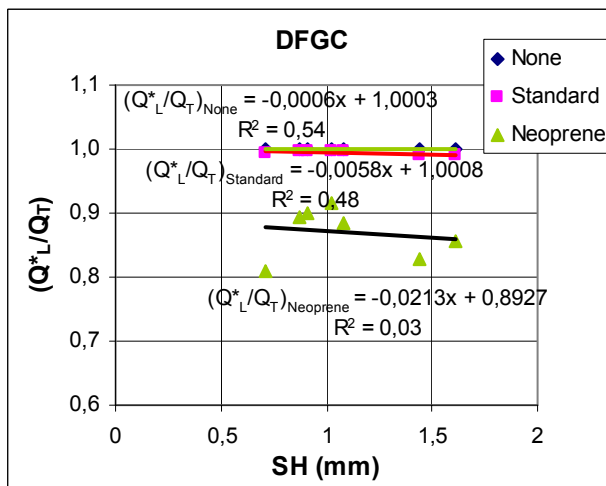


Figure 29: $(Q_{L.}^*/Q_T)$ versus SH (DGFC)

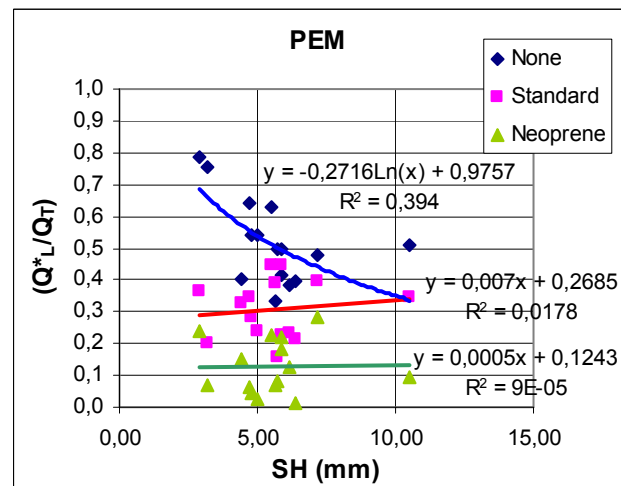


Figure 30: $(Q_{L.}^*/Q_T)$ versus SH (PEM)

Finally one can observe that with reference to the standard condition (that is to say by using the boundary

conditions set out in Belgian standard) the ratio $\left(\frac{Q_L^*}{Q_T}\right)_{\text{Standard}}$ is equal to about 1 for DGFC and 0,3 for PEM.

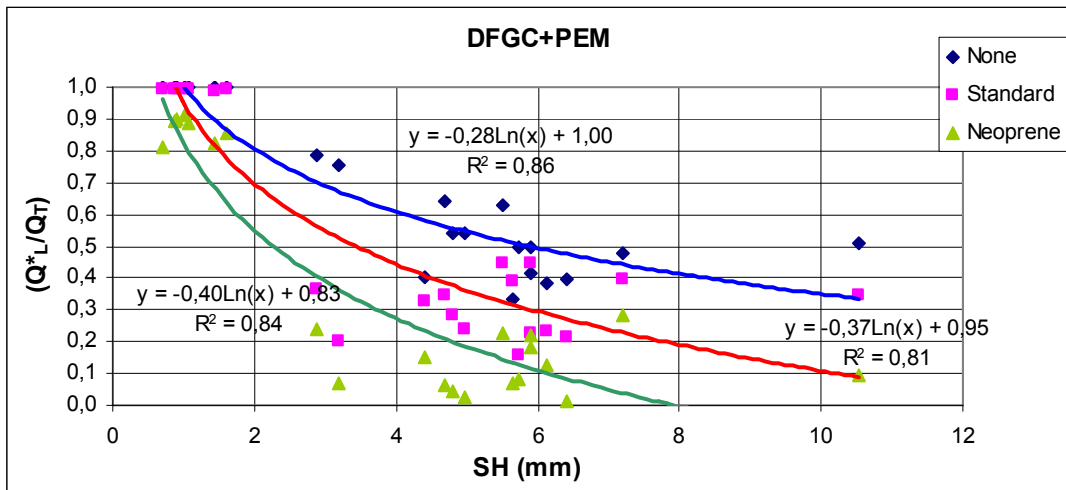


Figure 31: (Q^*_L/Q_T) versus SH (DGFC+PEM)

In first approximation, by observing again (Q^*_L/Q_T) values in Table 6, this means that the effectiveness of the Belgian device in representing the concept of pavement (vertical) drainability increases as SH (and air voids) increases (towards low side of Figure 32) or/and “water-stop” boundary mechanism works better (towards right side, see Figure 32).

| Mix type | Boundary condition | | | |
|----------|--|---|---|-------------------------------------|
| | NONE | STANDARD | NEOPRENE | SILICONE |
| DFGC | 100% ↓ 99,96% ——— Pavement ↓ 0,04% | 100% ↓ 99,45% ——— ↓ 0,55% | 100% ↓ 86,94% ——— ↓ 13,06% | 100% ↓ 0% ——— ↓ 100% |
| PEM | 100% ↓ 52,03% ——— ↓ 47,97% | 100% ↓ 30,75% ——— ↓ 69,25% | 100% ↓ 12,69% ——— ↓ 87,31% | 100% ↓ 0% ——— ↓ 100% |

Figure 32: Boundary conditions influence: a summary (average values)

Figure 33 shows how Δt times depend on hydraulic head. When the considered height increases 4 times (from 5 to 20 cm), the consequent time increases about five times ($\approx +20\%$).

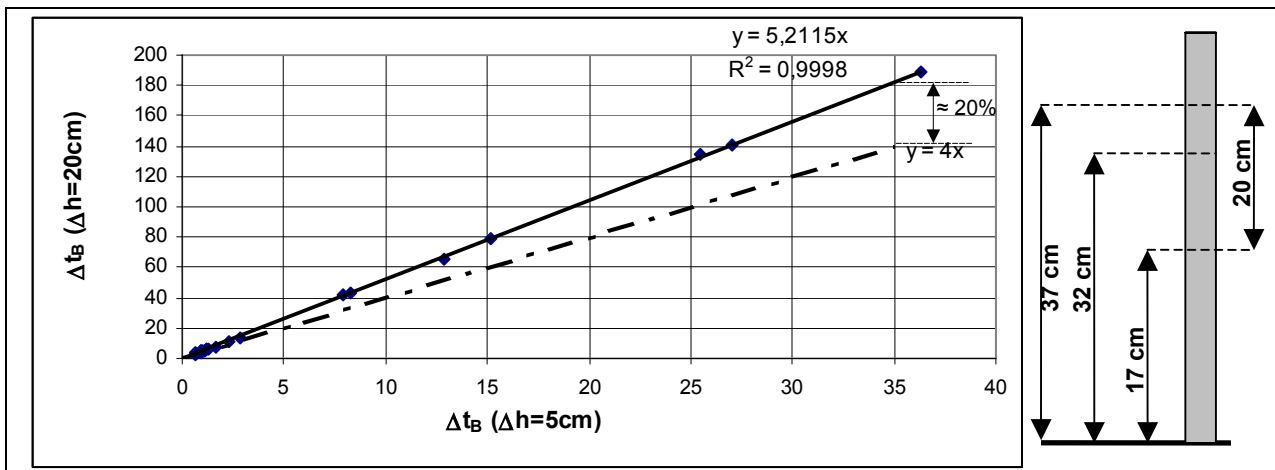


Figure 33: Influence of head on Δt_B

Finally, Figure 34 shows Δt behaviour when SH increases.

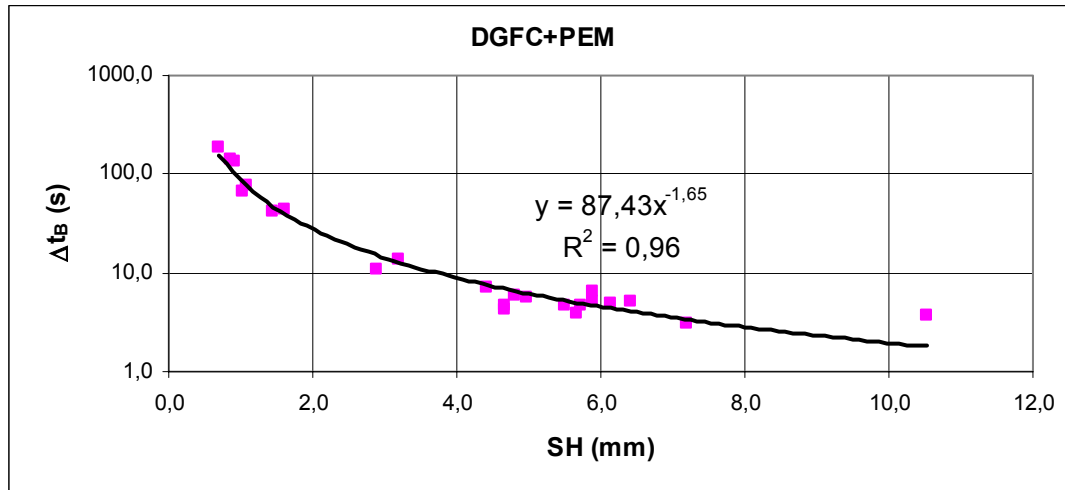


Figure 34: Δt_b versus SH (PEM)

One can observe that if SH increases fifteen times, Δt decreases about sixty times. From a practical point of view, one can hypothesize that macro-texture, though representative of only surface properties (which control horizontal flow rates), being well correlated with bulk volumetrics (which control vertical flow rates), rules Δt values. R-square coefficient is 0.96 for the analysed cases. Significantly, one must observe that the aptitude of SH to be representative of also bulk properties is affected by the surface state of the HMA (wearing level). Therefore, the particular fitting curve obtained may be influenced also by this factor.

CONCLUSIONS

On the bases of the above studies and experiments, the following conclusions may be drawn:

- 1) HMA outflow times are ruled by air voids and texture; their role may be considered, in general, more important than that of the remaining factors (thickness, etc.);
- 2) air voids and permeability have a peculiar influence on HMA mechanical properties;
- 3) The influence of the boundary conditions on drainability depends on both HMA volumetrics and surface properties;
- 4) macro-texture, though representative of only surface properties, being well correlated with bulk volumetrics, rules Δt values both for PEMs and DGFCs;
- 5) the effectiveness of the Belgian device in representing the concept of pavement (vertical) drainability increases as SH (and air voids) increases or/and “water-stop”, boundary mechanism works better.

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APPENDICES

Tab 2: Review of HMA permeability and outflow times literature

| PAPER | PAVEMENT TYPE | AIR VOIDS (%) | THICKNESS RANGE (cm) | NMMS (mm) | COMPACTION PROCEDURE | DEVICE | INDICATOR | FLUID | INDICATOR RANGE | |
|---|-----------------------|-----------------|----------------------|-----------|----------------------|---|---|---|------------------|--------------|
| (NCHRP, 2004) | Fine-Graded | 6,5 ÷ 8,8 | 2,1 ÷ 5,8 | 9,5 | SR | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 1 ÷ 28 | |
| | Fine-Graded | 6,5 ÷ 8,8 | 2,1 ÷ 5,8 | 9,5 | SR | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 1 ÷ 35 | |
| | Coarse-Graded | 9 ÷ 12 | 2,0 ÷ 5,4 | 9,5 | SWR | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 22 ÷ 532 | |
| | Coarse-Graded | 9+12 | 2,0 ÷ 5,4 | 9,5 | SWR | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 234 ÷ 871 | |
| | Coarse-Graded | 9,7 ÷ 13 | 1,87 ÷ 4,9 | 9,5 | SRT | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 14 ÷ 632 | |
| | Coarse-Graded | 9,7 ÷ 13 | 1,87 ÷ 4,9 | 9,5 | SRT | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 107 ÷ 1070 | |
| | SMA | 7,7 ÷ 13 | 2,10 ÷ 5,2 | 9,5 | SWR | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 110 ÷ 379 | |
| | SMA | 7,7 ÷ 13 | 2,10 ÷ 5,2 | 9,5 | SWR | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 29 ÷ 124 | |
| | SMA | 8,8 ÷ 11 | 2,00 ÷ 5,0 | 9,5 | SRT | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 135 ÷ 651 | |
| | SMA | 8,8 ÷ 11 | 2,00 ÷ 5,0 | 9,5 | SRT | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 19 ÷ 168 | |
| | SMA | 4,1 ÷ 18 | 2,50 ÷ 6,5 | 12,5 | SR | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 6 ÷ 1455 | |
| | SMA | 4,1 ÷ 18 | 2,50 ÷ 6,5 | 12,5 | SR | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0,1 ÷ 2807 | |
| | SMA | 7,0 ÷ 16 | 2,53 ÷ 6,4 | 12,5 | SRT | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 50 ÷ 1965 | |
| | SMA | 7,0 ÷ 16 | 2,53 ÷ 6,4 | 12,5 | SRT | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 113 ÷ 5850 | |
| | Fine-Graded | 5,7 ÷ 9,5 | 3,80 ÷ 9,8 | 19 | SR | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 38 ÷ 161 | |
| | Fine-Graded | 5,7 ÷ 10 | 3,80 ÷ 9,8 | 19 | SR | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 1 ÷ 77 | |
| | Coarse-Graded | 5,5 ÷ 9,8 | 4,00 ÷ 9,6 | 19 | SR | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 33 ÷ 1760 | |
| | Coarse-Graded | 5,5 ÷ 9,8 | 4,00 ÷ 9,6 | 19 | SR | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 33 ÷ 141 | |
| | Coarse-Graded | 1 ÷ 14 | 4,00 ÷ 9,2 | 19 | SRT | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 10 ÷ 1057 | |
| | Coarse-Graded | 1 ÷ 14 | 4,00 ÷ 9,2 | 19 | SRT | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 1 ÷ 14 | |
| | Coarse-Graded M | 5,4 ÷ 12 | 3,73 ÷ 9,97 | 19 | SWR | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 72 ÷ 1030 | |
| | Coarse-Graded M | 5,4 ÷ 12 | 3,73 ÷ 9,97 | 19 | SWR | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ÷ 1203 | |
| | Coarse-Graded M | 6,9 ÷ 15 | 3,63 ÷ 11,6 | 19 | SRT | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 611 ÷ 3030 | |
| | Coarse-Graded M | 6,9 ÷ 15 | 3,63 ÷ 11,6 | 19 | SRT | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ÷ 304 | |
| | ARZ | 6,2 ÷ 6,8 | 3,77 ÷ 3,81 | 9,5 | SGC | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 1 ÷ 4 | |
| | ARZ | 6,1 ÷ 8 | 3,96 ÷ 7,57 | 19 | SGC | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ÷ 117 | |
| | BRZ | 6,8 ÷ 7,7 | 3,75 ÷ 3,98 | 9,5 | SGC | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 7 ÷ 40 | |
| | BRZ | 6,1 ÷ 7,7 | 5,70 ÷ 7,74 | 19 | SGC | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 21 ÷ 303 | |
| | SMA | 6,5 ÷ 7,7 | 7,67 ÷ 7,78 | 19 | SGC | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 2 ÷ 559 | |
| | ARZ | 6 ÷ 8 | 1,90 ÷ 3,95 | 9,5 | SVC | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 1 ÷ 32 | |
| | ARZ | 6,2 ÷ 8 | 3,90 ÷ 7,50 | 19 | SVC | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ÷ 47 | |
| | BRZ | 6,4 ÷ 8 | 1,81 ÷ 3,98 | 9,5 | SVC | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ÷ 122 | |
| | BRZ | 6 ÷ 7,9 | 3,82 ÷ 7,56 | 19 | SVC | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ÷ 174 | |
| | SMA | 6 ÷ 7,8 | 1,80 ÷ 3,95 | 9,5 | SVC | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ÷ 301 | |
| SMA | 6 ÷ 7,8 | 2,43 ÷ 5,15 | 12,5 | SVC | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ÷ 470 | | |
| SMA | 6 ÷ 8 | 3,68 ÷ 7,7 | 19 | SVC | FWP (PS 129) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ÷ 49 | | |
| (MALLICK et al., 2001) (MALLICK et al., 2003) | Fine-Graded | 5,8 ÷ 12 | 4,00 | 9,5 | | WPIP | k (cm/sec · 10 ⁻⁵) | H ₂ O | 12 ÷ 634 | |
| | Fine-Graded | 5,8 ÷ 12 | 4,00 | 9,5 | cores | FWP(FM5-565) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 27 ÷ 980 | |
| | Coarse-Graded | 2,9 ÷ 8,1 | 3,00 | 9,5 | | WPIP | k (cm/sec · 10 ⁻⁵) | H ₂ O | 0,63 ÷ 100 | |
| | Coarse-Graded | 2,9 ÷ 8,1 | 3,00 | 9,5 | cores | FWP(FM5-565) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ÷ 187 | |
| | Coarse-Graded | 2,2 ÷ 8,4 | 4,00 | 12,5 | | WPIP | k (cm/sec · 10 ⁻⁵) | H ₂ O | 0,94 ÷ 655 | |
| | Coarse-Graded | 2,2 ÷ 8,4 | 4,00 | 12,5 | cores | FWP(FM5-565) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ÷ 659 | |
| | Coarse-Graded | 5,8 ÷ 8,4 | 5,00 | 19 | | WPIP | k (cm/sec · 10 ⁻⁵) | H ₂ O | 59,81 ÷ 2362 | |
| | Coarse-Graded | 5,8 ÷ 8,4 | 5,00 | 19 | cores | FWP(FM5-565) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 21 ÷ 676 | |
| (MALLICK et al., 2000) (KANDHAL et al., 1999) (COOLEY et al., 2000) | OGFC | 13 ÷ 15 | | | | SGC | FWP(FM5-565) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 2400 ÷ 13500 |
| | OGFC | 16,7 (Avg.) | | | | cores | FWP(FM5-565) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 852 ÷ 4358 |
| | OGFC (Cr. rubber) | 15,8 (Avg.) | | | | cores | FWP(FM5-565) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 538 ÷ 10620 |
| | OGFC (Min. fibers) | 19,9 (Avg.) | | | | cores | FWP(FM5-565) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 257 ÷ 8402 |
| | OGFC (Cell. fibers) | 16,2 (Avg.) | | | | cores | FWP(FM5-565) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 350 ÷ 15249 |
| | OGFC (SB Polym.) | 13,9 (Avg.) | | | | cores | FWP(FM5-565) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 874 ÷ 3525 |
| | OGFC (SB+Cel.Fib.) | 19,2 (Avg.) | | | | cores | FWP(FM5-565) | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 687 ÷ 18582 |
| | (GOGULA et al., 2003) | Superpave Mixes | 3,6 ÷ 4,7 | | 19 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 164 ÷ 1300 |
| Superpave Mixes | | 5,5 ÷ 9,0 | | 19 | SGC | | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0,33 ÷ 10,84 | |
| Superpave Mixes | | 3,3 ÷ 4,7 | | 12,5 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 364 ÷ 700 | |
| Superpave Mixes | | 5,0 ÷ 6,9 | | 12,5 | SGC | | k _v (cm/sec · 10 ⁻⁵) | H ₂ O | 0,29 ÷ 2,5 | |

Tab 2: Review of HMA permeability and outflow times literature - continued

| PAPER | PAVEMENT TYPE | AIR VOIDS (%) | THICKNESS RANGE (cm) | NMAS (mm) | COMPACTION PROCEDURE | DEVICE | INDICATOR | FLUID | INDICATOR RANGE |
|---|-----------------|---------------|----------------------|-----------|----------------------|--------------|--|------------------|-----------------|
| (FAGHI et al., 2002) | OGFC (Non-mod.) | 13,0 ± 18,4 | | | | FHT | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 4370 ± 45320 |
| | OGFC (Fiber) | 12,6 ± 18,1 | | | | FHT | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 440 ± 25720 |
| | OGFC (SBS) | 14,0 ± 17,1 | | | | FHT | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 7400 ± 4638 |
| | OGFC (Fib.+SBS) | 12,9 ± 18,6 | | | | FHT | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 9380 ± 36510 |
| (MAUPIN , 2000) | Superpave Mixes | 7,7 ± 10,6 | 3,5 ± 4,0 | 9,5 | cores | FWP (PS 129) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 1,6 ± 380 |
| | Superpave Mixes | 4,5 ± 13,6 | 3,5 ± 4,0 | 12,5 | cores | FWP (PS 129) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 10 ± 600 |
| | Superpave Mixes | 5,8 ± 10,6 | 3,5 ± 4,0 | 19 | cores | FWP (PS 129) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 10 ± 700 |
| | Superpave Mixes | 4,2 ± 9,3 | 3,5 ± 4,0 | 25 | cores | FWP (PS 129) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 10 ± 2000 |
| | SMA | 6,3 ± 11,7 | 3,5 ± 4,0 | | cores | FWP (PS 129) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 7 ± 4000 |
| | SM-2 | 7,4 ± 19,2 | 3,5 ± 4,0 | | cores | FWP (PS 129) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 20 ± 5000 |
| (COOLEY et al., 2001) | Coarse-Graded | 3,1 ± 13,6 | | 9,5 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 1 ± 1200 |
| | Coarse-Graded | 2,3 ± 12,0 | | 12,5 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 1 ± 1160 |
| | Coarse-Graded | 4,6 ± 10,8 | | 19 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 20 ± 2000 |
| | Coarse-Graded | 4,1 ± 8,6 | | 25 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 60 ± 1920 |
| | Coarse-Graded | | | 9,5 | | | $K_{crit.}$ (cm/sec · 10 ⁻⁵) | H ₂ O | 100 |
| | Coarse-Graded | | | 12,5 | | | $K_{crit.}$ (cm/sec · 10 ⁻⁵) | H ₂ O | 100 |
| | Coarse-Graded | | | 19 | | | $K_{crit.}$ (cm/sec · 10 ⁻⁵) | H ₂ O | 120 |
| (COOLEY, 2003) | Fine-Graded | 3,8 ± 13,9 | 3,30 ± 6,9 | 12,5 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 1 ± 697 |
| | Coarse-Graded | 3,7 ± 15,1 | 2,80 ± 6,1 | 9,5 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 28 ± 2345 |
| | Coarse-Graded | 3,9 ± 15,0 | | 12,5 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 1 ± 2503 |
| | Coarse-Graded | 4,1 ± 13,1 | 3,10 ± 9,8 | 19 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 1 ± 17789 |
| (PROWELL, 2001) | Superpave Mixes | 8,2 ± 17,0 | 4,30 ± 6,9 | 12,5 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 17 ± 842 |
| | Superpave Mixes | 7,0 ± 17,0 | 4,30 ± 6,9 | 12,5 | | FWP (PS 129) | k (cm/sec · 10 ⁻⁵) | H ₂ O | 20 ± 5550 |
| (KANITPONG et al., 2005) | Coarse-Graded | | | 12,5-19 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 70 ± 11500 |
| | Fine-Graded | | | 9,5-19-25 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 5 ± 2750 |
| | Coarse-Graded | | | 12,5-19 | cores | FWP(D5084) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 1 ± 105 |
| | Fine-Graded | | | 9,5-19-25 | cores | FWP(D5084) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ± 110 |
| (MAUPIN , 2006) | Superpave Mixes | 4,6 ± 10,6 | 3,80 | 9,5 | cores | FWP (PS 129) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 1 ± 1000 |
| | Superpave Mixes | 6,6 ± 12,3 | 3,80 | 12,5 | cores | FWP (PS 129) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 3 ± 4800 |
| | Superpave Mixes | 6,6 ± 11,1 | 3,80 | 9,5 | SGC | FWP (PS 129) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 3,5 ± 1000 |
| | Superpave Mixes | 6,7 ± 11,8 | 3,80 | 12,5 | SGC | FWP (PS 129) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 3 ± 1000 |
| (COOLEY et al., 2002) | Coarse-Graded | 3,0 ± 16,0 | 3,80 ± 4,0 | 9,5 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ± 3000 |
| | Coarse-Graded | 2,3 ± 15,0 | 3,80 ± 6,4 | 12,5 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ± 2500 |
| | Coarse-Graded | 4,0 ± 11,0 | 5,00 ± 7,5 | 19 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ± 3300 |
| | Coarse-Graded | 4,0 ± 8,5 | 5,00 ± 7,5 | 25 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 70 ± 3650 |
| | SMA | 4,6 ± 10,6 | 3,80 | 9,5 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 40 ± 1500 |
| | Coarse-Graded | 3,0 ± 15,3 | 3,80 ± 4,0 | 9,5 | cores | FWP | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ± 2700 |
| | Coarse-Graded | 2,3 ± 14,0 | 3,80 ± 6,4 | 12,5 | cores | FWP | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ± 2800 |
| | Coarse-Graded | 5,0 ± 10,6 | 5,00 ± 7,5 | 19 | cores | FWP | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 15 ± 2700 |
| | Coarse-Graded | 6,0 ± 10,6 | 5,00 | 9,5 | SGC | FWP | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ± 450 |
| | Coarse-Graded | 5,3 ± 11,4 | 5,00 | 12,5 | SGC | FWP | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ± 1500 |
| (COOLEY, 1999) | Superpave Mixes | | | 9 | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 11 ± 15263 |
| | Superpave Mixes | | | | cores | FWP | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 120 ± 5420 |
| (ALLEN et al., 2003) (ALLEN et al., 2005) | 0.38" Surface | | | | | AIP | V (mm Hg) | air | 8,5 ± 495,7 |
| | 0.38" Surface | | | | cores | FWP | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 1,1 ± 4321 |
| | 0.5" Surface | | | | | AIP | V (mm Hg) | air | 5,1 ± 561,4 |
| | 0.5" Surface | | | | cores | FWP | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 0,1 ± 16400 |
| | 0.5" Surface | | | | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 1,3 ± 5619 |
| | 0.75" Base | | | | | AIP | V (mm Hg) | air | 0,8 ± 574,3 |
| | 0.75" Base | | | | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 5,6 ± 2800 |
| | 1.0"/1.5" Base | | | | | AIP | V (mm Hg) | air | 5,3 ± 408,5 |
| | 1.0"/1.5" Base | | | | | NCAT | k (cm/sec · 10 ⁻⁵) | H ₂ O | 0 ± 8856 |
| (MOGAWER et al., 2002) | Superpave Mixes | 4,4 ± 11,5 | | 9,5 | SGC | FWP(FM5-565) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 10,5 ± 683 |
| | Superpave Mixes | 4,4 ± 13,2 | | 12,5 | SGC | FWP(FM5-565) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 3,65 ± 2610 |
| | Superpave Mixes | 4,9 ± 12,4 | | 19 | SGC | FWP(FM5-565) | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 31,8 ± 3150 |

Tab 2: Review of HMA permeability and outflow times literature - continued

| PAPER | PAVEMENT TYPE | AIR VOIDS (%) | THICKNESS RANGE (cm) | NMAS (mm) | COMPACTION PROCEDURE | DEVICE | INDICATOR | FLUID | INDICATOR RANGE | |
|------------------------------|--------------------|---------------|----------------------|-----------|----------------------|--------------|--|--|-------------------------|-----------------|
| (DI BENEDETTO et al., 1995) | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a 5°C) | H ₂ O | 72050 ÷ 74100 |
| | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a 10°C) | H ₂ O | 81100 ÷ 82350 |
| | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a 15°C) | H ₂ O | 94100 ÷ 95800 |
| | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a 20°C) | H ₂ O | 102900 ÷ 107000 |
| | Enrobés Drainants | 22,1 | 5,96 | | | cores (slab) | VH | k_H (cm/sec · 10 ⁻⁵ a 5°C) | H ₂ O | 72900 ÷ 73500 |
| | Enrobés Drainants | 22,1 | 5,96 | | | cores (slab) | VH | k_H (cm/sec · 10 ⁻⁵ a 10°C) | H ₂ O | 84700 ÷ 85900 |
| | Enrobés Drainants | 22,1 | 5,96 | | | cores (slab) | VH | k_H (cm/sec · 10 ⁻⁵ a 15°C) | H ₂ O | 97050 ÷ 101200 |
| | Enrobés Drainants | 22,1 | 5,96 | | | cores (slab) | VH | k_H (cm/sec · 10 ⁻⁵ a 20°C) | H ₂ O | 109400 ÷ 111200 |
| | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | $k_{v\text{intr}}$ (cm ² · 10 ⁻⁵ tra 5-20°C) | H ₂ O | 1,076 ÷ 1,125 |
| | Enrobés Drainants | 22,1 | 5,96 | | | cores (slab) | VH | $k_{H\text{intr}}$ (cm ² · 10 ⁻⁵ tra 5-20°C) | H ₂ O | 1,125 ÷ 1,142 |
| (DI BENEDETTO et al., 1996a) | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a 0°C) | NaCl 23,3% | 41600 |
| | Enrobés Drainants | 20,2 ÷ 22,1 | 4,09 ÷ 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a -5°C) | NaCl 23,3% | 30600 ÷ 35000 |
| | Enrobés Drainants | 20,2 ÷ 22,1 | 4,09 ÷ 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a -10°C) | NaCl 23,3% | 25450 ÷ 30600 |
| | Enrobés Drainants | 20,2 ÷ 22,1 | 4,09 ÷ 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a -15°C) | NaCl 23,3% | 21800 ÷ 25700 |
| | Enrobés Drainants | 20,5 ÷ 22,1 | 5,94 ÷ 5,96 | | | cores (slab) | VH | k_H (cm/sec · 10 ⁻⁵ a -5°C) | NaCl 23,3% | 36050 ÷ 38400 |
| | Enrobés Drainants | 20,5 ÷ 22,1 | 5,94 ÷ 5,96 | | | cores (slab) | VH | k_H (cm/sec · 10 ⁻⁵ a -15°C) | NaCl 23,3% | 27100 ÷ 28680 |
| | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a 0°C) | NaCl 15% | 50000 |
| | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a -5°C) | NaCl 15% | 41300 |
| | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a -10°C) | NaCl 15% | 37000 |
| | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a 0°C) | CaCl ₂ 32% | 32700 |
| | Enrobés Drainants | 20,2 ÷ 22,1 | 4,09 ÷ 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a -5°C) | CaCl ₂ 32% | 25450 ÷ 28400 |
| | Enrobés Drainants | 20,2 ÷ 22,1 | 4,09 ÷ 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a -10°C) | CaCl ₂ 32% | 21100 ÷ 23400 |
| | Enrobés Drainants | 20,2 ÷ 22,1 | 4,09 ÷ 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a -15°C) | CaCl ₂ 32% | 18400 ÷ 20000 |
| | Enrobés Drainants | 20,5 ÷ 22,1 | 5,94 ÷ 5,96 | | | cores (slab) | VH | k_H (cm/sec · 10 ⁻⁵ a -5°C) | CaCl ₂ 32% | 25000 ÷ 26300 |
| | Enrobés Drainants | 20,5 ÷ 22,1 | 5,94 ÷ 5,96 | | | cores (slab) | VH | k_H (cm/sec · 10 ⁻⁵ a -15°C) | CaCl ₂ 32% | 17600 ÷ 20000 |
| | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a 0°C) | MgCl ₂ 30% | 15900 |
| | Enrobés Drainants | 20,2 ÷ 22,1 | 4,09 ÷ 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a -5°C) | MgCl ₂ 30% | 12000 ÷ 13600 |
| | Enrobés Drainants | 20,2 ÷ 22,1 | 4,09 ÷ 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a -10°C) | MgCl ₂ 30% | 10000 ÷ 10400 |
| | Enrobés Drainants | 20,2 ÷ 22,1 | 4,09 ÷ 4,25 | | | cores (slab) | VH | k_v (cm/sec · 10 ⁻⁵ a -15°C) | MgCl ₂ 30% | 7700 ÷ 8400 |
| | Enrobés Drainants | 20,5 ÷ 22,1 | 5,94 ÷ 5,96 | | | cores (slab) | VH | k_H (cm/sec · 10 ⁻⁵ a -5°C) | MgCl ₂ 30% | 11800 ÷ 15000 |
| | Enrobés Drainants | 20,5 ÷ 22,1 | 5,94 ÷ 5,96 | | | cores (slab) | VH | k_H (cm/sec · 10 ⁻⁵ a -15°C) | MgCl ₂ 30% | 7300 ÷ 9200 |
| | Enrobés Drainants | 20,5 | 5,94 | | | cores (slab) | VH | k_H (cm/sec · 10 ⁻⁵ a -5°C) | MgCl ₂ 31,7% | 8500 |
| | Enrobés Drainants | 20,5 | 5,94 | | | cores (slab) | VH | k_H (cm/sec · 10 ⁻⁵ a -15°C) | MgCl ₂ 31,7% | 5000 |
| | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | $k_{v\text{intr}}$ (cm ² · 10 ⁻⁵) | H ₂ O | 1,1 |
| | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | $k_{v\text{intr}}$ (cm ² · 10 ⁻⁵) | NaCl 15% | 1,4 |
| | Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | $k_{v\text{intr}}$ (cm ² · 10 ⁻⁵) | NaCl 23,3% | 1,4 |
| Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | $k_{v\text{intr}}$ (cm ² · 10 ⁻⁵) | CaCl ₂ 32% | 2 | |
| Enrobés Drainants | 22,1 | 4,25 | | | cores (slab) | VH | $k_{v\text{intr}}$ (cm ² · 10 ⁻⁵) | MgCl ₂ 30% | 3 | |
| (DI BENEDETTO et al., 1996b) | Enrobés Drainants | 15,0 ÷ 22 | 4,00 | | | | PdC | k (cm/sec · 10 ⁻⁵) | H ₂ O | 126000 ÷ 148000 |
| | Enrobés Drainants | 15,0 ÷ 22 | 4,00 ÷ 4,50 | | | | PdC | k (cm/sec · 10 ⁻⁵) | H ₂ O | 11200 ÷ 14600 |
| | Enrobés Drainants | 19,6 | | | | core | VH | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 11500 |
| (CAVALIERE, 1997) | DRENANTE | | 3,00 | | | | PA | D ^A (l/min) | H ₂ O | 18 |
| | DRENANTE | 19,0 | | | | | CHP (lab) | k (cm/sec · 10 ⁻⁵) | H ₂ O | 75000 |
| (MASCHIETTO, 1995) | DRENANTE | | | | | | | k (cm/sec · 10 ⁻⁵) | H ₂ O | 130000 |
| (CAFISO et al., 2000) | Congl. Bit. Chiuso | | | | | | FHP | D (s) | H ₂ O | 20 ÷ 140 |

| | | | | | | | | | |
|--------------------------|-------------------|-----------|------|--|--------------|-------------|------------------------------------|------------------|----------------|
| (CAROTI et al., 1999) | DRENANTE | 23,6 ÷ 27 | 5,00 | | Marshall sp. | CHP | K_H (cm/sec · 10 ⁻⁵) | H ₂ O | 72570 ÷ 172500 |
| | DRENANTE | 23,6 ÷ 27 | 5,00 | | Marshall sp. | CHP | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 45610 ÷ 129700 |
| (GEORGIA) | OGFC | | | | | FHP | k (cm/sec · 10 ⁻⁵) | H ₂ O | 4500 |
| | OGFC (Modified) | | | | | FHP | k (cm/sec · 10 ⁻⁵) | H ₂ O | 8450 |
| | Porous Europ. Mix | | | | | FHP | k (cm/sec · 10 ⁻⁵) | H ₂ O | 11574 |
| (BRENGARTH et al., 1983) | Bétons Bit. 0-10 | | | | | Drainoroute | CD (%) | H ₂ O | 36 ÷ 85 |
| | Bétons Bit. 0-14 | | | | | Drainoroute | CD (%) | H ₂ O | 51 ÷ 80 |
| | Bét. Bit. Cloutés | | | | | Drainoroute | CD (%) | H ₂ O | 60 ÷ 81 |
| | Béton Ciment | | | | | Drainoroute | CD (%) | H ₂ O | 57 ÷ 87 |
| | Sables Enrobés | | | | | Drainoroute | CD (%) | H ₂ O | 25 ÷ 53 |
| | Bét. B. Recyclés | | | | | Drainoroute | CD (%) | H ₂ O | 37 ÷ 48 |
| | Bét. B. Drainants | | | | | Drainoroute | CD (%) | H ₂ O | 64 ÷ 78 |
| | Enr. Fins Cloutés | | | | | Drainoroute | CD (%) | H ₂ O | 74 ÷ 81 |
| | Coulis Bitumineux | | | | | Drainoroute | CD (%) | H ₂ O | 65 ÷ 80 |

Tab 2: Review of HMA permeability and outflow times literature - continued

| PAPER | PAVEMENT TYPE | AIR VOIDS (%) | THICKNESS RANGE (cm) | NMAS (mm) | COMPACTION PROCEDURE | DEVICE | INDICATOR | FLUID | INDICATOR RANGE |
|--------------------------|-------------------|---------------|----------------------|-----------|----------------------|---------|------------------------------------|------------------|-----------------|
| (PARIAT et al., 1992) | Enrobés Drainants | 19,8 (Avg.) | 4,00 | | | Aut. P. | v_q (l/s·m ²) | H ₂ O | 10 ÷ 25 |
| (JIMENEZ et al., 1990) | Porous Asph. Mix. | 4,0 ÷ 24,0 | | 10 | | LCS P. | k (cm/sec · 10 ⁻⁵) | H ₂ O | 200 ÷ 19000 |
| | Porous Asph. Mix. | 2,0 ÷ 20,0 | | 12,5 | | LCS P. | k (cm/sec · 10 ⁻⁵) | H ₂ O | 100 ÷ 16000 |
| | Porous Asph. Mix. | 2,0 ÷ 21,0 | | 20 | | LCS P. | k (cm/sec · 10 ⁻⁵) | H ₂ O | 200 ÷ 17000 |
| (OLIVEIRA, 2003) | DRENANTE | 22,8 ÷ 28,4 | | | | FHP | k_v (cm/sec · 10 ⁻⁵) | H ₂ O | 38600 ÷ 45300 |
| | DRENANTE | 22,8 ÷ 28,4 | | | | FHP | k_H (cm/sec · 10 ⁻⁵) | H ₂ O | 59700 ÷ 62800 |
| (BELLANGER et al., 1999) | Enrobés Drainants | | | | | PdC | v_p (cm/sec) | H ₂ O | 0,1 ÷ 1 |
| (BROSSEAUD et al., 1997) | Enrobés Drainants | 15 ÷ 22,5 | 2 ÷ 6 | | | PdC | v_p (cm/sec) | H ₂ O | 0,6 ÷ 1,6 |

SYMBOLS

AIP = Air-induced Permeameter; ARZ = Above Restricted Zone; Aut. P. = Automatic Permeameter; BRZ = Below Restricted Zone; CD = "Drainoroute" coefficient; CHP = Constant Head Permeameter; Coarse-Graded M = Coarse-Graded Mix with Modified Asphalt; D = drainability; D^A = "Autostrade" drainability; FHP = Falling-Head Permeameter; FHT = Falling-Head Test; FWP(D5084) = Flexible Wall Permeameter (ASTM D 5084); FWP (FM 5-565) = Flexible Wall Permeameter (FM 5-565); the standard (FM 5-565) is similar to (Virginia Test Methods-120); FWP (PS 129) = Flexible Wall Permeameter (ASTM PS 129); k = permeability; $k_{crit.}$ = critical permeability; k_H = horizontal permeability; $k_{Hintr.}$ = horizontal intrinsic permeability; k_v = vertical permeability; $k_{vintr.}$ = vertical intrinsic permeability; NCAT = National Center Asphalt Transportation Permeameter; LCS P. = Laboratorio de Caminos de Santander Permeameter; NMAS = Nominal Maximum Aggregate Size; PA = "Autostrade" Permeameter; PdC = Falling Head Permeameter ("de chantier"); SGC = Superpave Giratory Compactor; SR = Steel Roller; SRT = Steel/Rubber Tire Roller; SVC = Superpave Vibratory Compactor; SWR = Steel Wheel Roller; V = Vacuum reading; VH = VH Permeameter; v_p = average percolation velocity; v_q = velocity (connected with rate flow); WPIP = Worcester Polytechnic Institute Permeameter;

Tab 3: Review of air voids/permeability influence on mechanical properties

| PAPER | PAVEMENT TYPE | AIR VOIDS/ PERMEABILITY | MECHANICAL PARAMETER/ PROPERTY |
|-----------------------------|--|-------------------------|---|
| (HUNTER et al., 2001) | Hot Mix Asphalt mixtures | Air voids | Rutting, Indirect Tensile Strength (after freeze-thaw cycles) |
| (WOLTERS, 2003) | Hot Mix Asphalt mixtures | Air voids | Raveling |
| (NCHRP, 2002b) | Hot Mix Asphalt mixtures | Air voids | Fatigue-Cracking, Rutting, Modulus |
| (NCHRP, 2002a) | Hot Mix Asphalt mixtures | Air voids | Indirect Tensile Strength, Moduli, Rutting, Fatigue Life |
| (CASTELBLANCO et al., 2005) | Hot Mix Asphalt mixtures | Air voids | Moisture Damage (evaluated using ER ("Energy Ratio") and N _r (number of cycles to grow a one-inch long crack under cyclic loading in the Superpave IDT – Indirect Tension Test)) |
| (KANDHAL, 1990) | Hot Mix Asphalt mixtures | Air voids | Rutting |
| (KANDHAL et al., 1996) | Hot Mix Asphalt mixtures | Air voids | Resilient Modulus, Tensile Strength (after aging) |
| (KANDHAL et al., 1998) | Hot Mix Asphalt mixtures | Air voids | Rutting, Shoving |
| (MAHER et al., 2001) | Hot Mix Asphalt mixtures | Air voids | Rutting, Fatigue Cracking |
| (KANDHAL et al., 1993) | Hot Mix Asphalt mixtures | Air voids | Rutting |
| (KANDHAL et al., 1995) | Recycled HMA | Air voids | Rutting, Raveling, Fatigue Cracking, Indirect Tensile Strength |
| (AUSTROADS, 1999) | Dense Graded Asphalt Mix | Air voids | Rutting, Fatigue Life, Strength/Stiffness, Bitumen Viscosity, Raveling |
| (PROWELL, 2000) | Hot Mix Asphalt mixtures | Air voids | Rutting |
| (HARVEY et al., 1995) | Asphalt Concrete mix | Air voids | Fatigue Life, Stiffness |
| (KENNEDY et al., 1990) | | Air voids | Strength, Modulus |
| (PELLAND et al., 2003) | Stone Mastic Asphalt (SMA), Reclaimed asphalt pav. (RAP), Rosphalt 50™ | Air voids | Rutting, Resilient Modulus |

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| (JIMENEZ et al., 1990) | Porous Asphalt Mixes | Air voids | Abrasion Loss |
| (MALLICK et al., 2000) (KANDHAL et al., 1999) (COOLEY et al., 2000) | OGFC | Air voids/ Permeability | Abrasion Loss, Aging, Moisture Damage (Indirect Tensile Strength after freeze/thaw cycles), Rutting, Cracking, Raveling, Surface Texture |
| (FAGHRI et al., 2002) | OGFC | Permeability | Indirect Tensile Strength |
| (POULIKAKOS et al., 2004) | Porous Asphalt | Air voids/ Permeability | Indirect Tensile Strength, Rutting, Abrasion Loss |