Network-Level Assessment of Motorway Pavement Using the Traffic Speed Deflectometer

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Pavement Assessment and management towards Smart and Safer mobility

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### Outline

Introduction TSD Description Literature review TSD survey on Italian motorways Remaining service life from TSD Conclusion

### Outline

### Introduction

**TSD** Description

Literature review

TSD survey on Italian motorways Remaining service life from TSD Conclusion Every year road Authorities (ANAS, ASPI, DRD, MnDOT...) invest billions of euro for providing and managing pavement assets that meet legislative and public expectations

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Within an asset management, context they rely on a Pavement Management System (PMS) to assists transportation executives and chief engineers in allocating their funds in an optimal way (Haas and Hudson, 2015)

At the network-level, the entire pavement network (thousands of kilometres) is divided in sections and each pavement section is evaluated using condition indices or scores which are physically meaningful and do not require extensive testing and evaluation efforts

### Pavement condition indices

We may identify surface distress indices (e.g. PCI), roughness indices (e.g. IRI) and skid resistance indices (e.g. IFI) as key performance indicators (KPI) for the comfort and safety of the road users

For guiding rehabilitation decisions and budget projection is structural capacity (*aka* structural adequacy, bearing capacity, strength, structural strength...), is the most important indicator

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Structural capacity is estimated using nondestructive deflection testing (NDT)

 $\Rightarrow$  The deflection of a pavement surface resulting from an applied load is considered to be an indicator of the rate at which pavement deterioration will occur under traffic

Nowadays, the device most commonly used for NDT is the falling weigth deflectometer (FWD)

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The FWD is en excellent tool for project-level where sophisticated structural analysis is needed.

At the network-level, operation of the FWD is limited because the test method is slow and creates traffic disruption and hazard

Equipments that measure pavement deflections continously, while moving at traffic speed are now available. The most widely used is the traffic speed deflectometer (TSD)

### Outline

### Introduction

### **TSD** Description

Literature review

TSD survey on Italian motorways Remaining service life from TSD Conclusion

### The TSD vehichle







50+50 kN load applied on rear dual-tyred single axle



#### **TSD** Description



11 laser Doppler sensors positioned at different distances from the load (both in front and behind)

**TSD** Description

50+50 kN load applied on

## 50+50 kN load applied on rear dual-tyred single axle

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All sensors are aligned in a single wheelpath

**TSD** Description

Additional equipment include: odometer, inertial refernce, temperatue conditioning for the sensors (20  $^\circ\text{C})$ 

# 50+50 kN load applied on rear dual-tyred single axle

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All sensors are aligned in a single wheelpath

**TSD** Description

### Surface deflection slope



Laser Doppler sensors measure the vertical displacement velocity  $(v_z)$  of the pavement surface due to the applied load

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Horizontal displacement velocity  $(v_x)$  is equal to the vehicle speed

Surface deflection slope z'(x) is the measurement output of the TSD:

$$\frac{v_z}{v_x} = \frac{\mathrm{d}z/\mathrm{d}t}{\mathrm{d}x/\mathrm{d}t} = \frac{\mathrm{d}z}{\mathrm{d}x} = z'(x)$$

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Note 1: lasers are at an angle of about 2°, to allow removing the effect of the suspension movement Note 2: the maximum deflection is not located directly beneath the load (viscoelastic effect)

#### **TSD** Description

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### Surface deflection

Surface deflection is obtained by integrating the deflection slope:  $z(x) = \int_x^{\infty} z'(y) dy$ 



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Before integrating, a "continuous" deflection slope profile is fitted on the measured data using regression/interpolation (Dias et al., 2005; Nielsen, 2019; Pedersen, 2013)(Muller and Roberts, 2013; Zofka et al., 2014)

#### **TSD** Description

### TSD operation



## GREENWOOD ENGINEERING

### Recording, reporting and analysing data

Deflection slope data are collected almost continuously. The laser sampling rate is about 1 kHz, at a vehicle speed of about 20 m/s (72 km/h) this corresponds to a ore reading every 20 mm

This data rate is too high and for most practical purpose. Therefore, data are averaged over lengths of 1 m or 10 m

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For pavement network-level management a further data aggregation ("pavement section") is necessary (Rada et al., 2016)

The optimum aggregation interval is controlled by the size of the network to be tested and practices of local highway agencies (e.g 150 m, 250 m, 500 m)

statistical processing of the data is needed so that with minimal volume of data the significant areas with structural defect could be identified

⊿	A	В	С	D	E	F
1	Distance [m] 💌	Speed [Km/h] 💌	Applied Load - Left [Kg] 💌	Applied Load - Right [Kg] 💌	Air Temperature [deg C] 🔽	Surface Temperature [deg C] 💌
2	0	23.9568	4282.7298	6324.2173	25.71	31.15
3	10	23.9054	4341.3683	6318.9825	25.7	31.2
4	20	23.8442	4205.0945	6322.1242	25.69	31.21



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4	20	23.8442	4205.0945	6322.1242	25.69	31.21

	G	н	1	J	К	L	M	N	0	Р
1	SCI300 [µm] 💌	D(0)[µm] 🔽	D(100)[µm] 💌	D(200)[µm] 💌	D(300)[µm] 💌	D(400)[µm] 🔽	D(500)[µm] 💌	D(600)[µm] 💌	D(700)[µm] 💌	D(800)[µm] 🔽
2										
3	22	-75	-66	-56	-54	-52	-51	-50	-48	-46
4	25	-75	-65	-53	-50	-49	-48	-46	-45	-44



	A	В	С	D		E		F			
1	Distance [m] 💌	Speed [Km/h] 💌	Applied Load - Left [Kg]	💌 Applied Load - Rl	ght [Kg] 🔽 A	Air Temperature	[deg C] 🔽 Su	rface Tempera	ture [deg C] 🔽		
2	0	23.9568	4282.72	98	6324.2173		25.71		31.15		
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1	SCI300 [µm]	🖌 D(0)[µm] 🔽 [	D(100)[µm] 🔽 D(200)[Â	λμm] 🔽 D(300)[Âμm	n] 🔽 D(400)	[µm] 🔽 D(500)	[µm] 🔽 D(	600)[µm] 💌	D(700)[µm] 🔽	D(800)[µm	1 💌
2											
3	2	2 -75	-66	-56	-54	-52	-51	-50	-48		-46
4	2	5 -75	-65	-53	-50	-49	-48	-46	-45		-44
	Q	R	S	Т	U	V	W	)	<	Y	Z
1	D(900)[µm] 🔽	D(1000)[µm]	🛛 D(1100)[µm] 🔽 D(12	00)[µm] 🔽 D(1300	)[µm] 🔽 [	)(1400)[µm] 🔽	D(1500)[µn	n] 🔽 D(1600)[	µm] 🔽 D(1700	)[µm] 🔽 D	(1800)[µm] 💌
2											
3	-45	5 -4	3 -41	-39	-36	-34		-32	-30	-29	-27
4	-42	2 -4	0 -39	-37	-35	-33		-31	-30	-28	-26



**TSD** Description

	А	В	С		D	E		F		
1	Distance [m] 💌	Speed [Km/h] 🔽	Applied Load - Left [	[Kg] 🔽 Applied Lo	oad - Right [Kg] 🔽	Air Temperature	[deg C] 🔽 Surf	ace Temperature [de	g C] 🔽	
2	0	23.9568	428	32.7298	6324.2173		25.71		31.15	
3	10	23.9054	434	1.3683	6318.9825		25.7		31.2	
4	20	23.8442	420	05.0945	6322.1242		25.69		31.21	
	G	н	1	J	к	L	М	N	Р	
1	SCI300 [µm]	🕶 D(0)[µm] 💌 I	D(100)[µm] 🔽 D(20	00)[µm] 🔽 D(30	0)[µm] 🔽 D(400	)[µm] 🔽 D(500)	[Âμm] 🔽 D(60	00)[µm] 🔽 D(700)[/	Àμm] 🔽 D(800)[Âμ	m] 💌
2										
3	2	-75	-66	-56	-54	-52	-51	-50	-48	-46
4	2	5 -75	-65	-53	-50	-49	-48	-46	-45	-44
	Q	R	S	т	U	V	W	х	Y	Z
1	D(900)[µm] 🔽	D(1000)[µm]	🕶 D(1100)[µm] 💌 l	D(1200)[µm] 🔽	D(1300)[µm] 🔽	D(1400)[µm] 🔽	D(1500)[µm]	D(1600)[µm] 🔽	D(1700)[µm] 💌	D(1800)[µm] 🔽
2										
3	-4	5 -4	-41	-39	-36	-34	l l	-32 -3	-29	-27
4	-43	2 -4	-39	-37	-35	-33	l i	-31 -30	) -28	-26

	AA	AB	AC
1	Latitude [decimal degrees] 💌	Longitude [decimal degrees] 💌	Altitude [m] 💌
2	44.35763862	11.80330102	30.856
3	44.35760181	11.80341641	30.856
4	44.35756506	11.80353138	30.856



#### **TSD** Description

Structural capacity: the SCI300

Surface Curvature Index *SCI*300:

SCI300 = D(300) - D(0)

	G	н	1	J	K
1	SCI300 [µm] 💌	D(0)[µm] 🔽	D(100)[µm] 💌	D(200)[µm] 💌	D(300)[µm] 🔽
2					
3	22	-75	-66	-56	-54
4	25	-75	-65	-53	-50

Structural capacity: the SCI300

Surface Curvature Index SCI300:

SCI300 = D(300) - D(0)

Routinely used in Europe, it correlates to the horizontal deformation at the bottom of the bituminous layers, an indicator of fatigue cracking 
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D(300)[ŵm] v

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 $\varepsilon_{bottom} = 0.481 + 0.881 \log(SC/300)$ 

SCI300 obtained from FWD (Molenaar, 2007)

Structural capacity: the SCI300

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SCI300 = D(300) - D(0)

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SC1300 [ŵm] ▼ D(0)[ŵm] ▼ D(100)[ŵm] ▼ D(200)[ŵm] ▼ D(300)[ŵm] ▼
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 $\varepsilon_{bottom} = 0.481 + 0.881 \log(SCI300)$ 

SCI300 obtained from FWD (Molenaar, 2007)

Several other indices may be used, Rada et al., 2016 and Nasimifar et al., 2016 present a comprehensive study based on viscoelastic simulations (3D move), focusing on TSD-based indices (not FWD-based...)

#### **TSD** Description

### Outline

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**TSD** Description

Literature review

TSD survey on Italian motorways Remaining service life from TSD Conclusion Development of the TSD (historical note)

Comparing TSD and FWD measurements

Applying TSD measurements for network-level pavement management

### Early development of the TSD

First prototype: "High Speed Deflectograph" (one laser) developed between 1996 and 2001 (Hildebrand and Rasmussen, 2002) from a collaboration between DRD and Greenwood

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The "1st generation" TSD (four lasers) operated from 2005 on the Danish state road network (Baltzer, 2009; Rasmussen et al., 2008) and in the UK (Ferne et al., 2009a, 2009b)


# Early results with the TSD

Measurements were repeatable in the short-term (consecutive TSD passes) whereas, on the long-term, were affected by pavement degradation and temperature (year-to-year variability)

It was possible to distinguish between "weak" and "strong" pavements



#### Literature review

# Early results with the TSD

Measurement quality (valid data) was affected by surface condition, with lowest quality on dark/wet/distressed pavements

Calibration is necessary for correcting the inevitable lack of precise alignment of the measuring and reference lasers



#### Literature review

In 2010, the first TSD was shipped to Australia and tested on 18.000 km of pavements in New South Wales and Queensland (Kelley and Moffat, 2012; Roberts et al., 2014)

Most tests were carried out on low-volume pavements (granular pavements with a thin layer of sprayed bitumen and chip seal )

# Outside Europe: Australia

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Most tests were carried out on low-volume pavements (granular pavements with a thin layer of sprayed bitumen and chip seal )

Results confirmed the correlation between the maximum deflection measured by FWD and TSD (deflections ranged from approximately 100 to 2000 microns), but highlighted that the correlation was pavement-specific



# Outside Europe: United States

The FHWA sponsored a project (2012–2015) aimed at evaluating the TSD and the Rolling Wheel Deflectometer (a similar equipment) for pavement structural evaluation at the network level (Rada et al., 2016)

The project involved field trials performed mainly on the MnROAD facility stresses, strains, and surface deflections were measured and correlated to TSD/RWD output

Results confirmed that both devices were capable of providing reasonably accurate and precise pavement response measurements





Figure 27. Photo. Grooving of pavement for sensor installation.

Figure 40, Graph. MnROAD strain gauge reduced data.

# Comparing TSD and FWD measurements

Obtaining a correlation or at least quantifying the agreement between the deflections measured by the devices would allow to combine the datasets and analyse them jointly

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Obvious differences between the FWD- and TSD-measured deflections are due to:

- shape and dimension of loading area (circular plate Vs dual tyre)
- measuring mode (stationary Vs moving)
- deflection basin calculation (direct Vs indirect)

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- measuring mode (stationary Vs moving)
- deflection basin calculation (direct Vs indirect)

Several researchers have tackled this problem starting from the fact that both FWD and TSD measurements are affected by uncertainty(they do not provide "true values") and thus a simple regression approach (least-squares) is not correct

# Comparing TSD and FWD measurements

Katicha et al., 2014 used the limits of agreement (LOA) method (Bland and Altman, 1986) to compare SCI300 and BDI values obtained with TSD and FWD

Levenberg et al., 2018 converted SCI300 values from the FWD into corresponding "TSD300" values and than used a modern agreement metrics ( $\lambda$ ) that summarizes the closeness of two datasets in a single index, considering both correlation and bias

Bodin et al., 2019 used Deming regression that considers that both sets of data are measured with errors, and is often employed in comparing the data outputs of two measurement methods



TSD Run #	Speed [km/h]	Agreement ranking based on $\lambda$	Agreement ranking based on <i>r</i>		
4	40	5	6		
	60	6	4		
	70	3	1		
5	40	4	5		
	60	1	3		
	70	2	2		
		Granular Pavements - D <sub>0</sub>			
2.5			<ul> <li>γ = 1.06x - 0.06</li> <li>R<sup>2</sup> = 0.69</li> </ul>		
3					
2.5		· · · ·	Deflection Data		
2		il classification	Deming Regression Model		
		Sec. 1.	Lower bound (95%		
	100	22 C			

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# TSD for network-level management: the Danish approach

The Danish Road Directorate (DRD) sponsored the TSD development and has a long-time experience in its use for network-level management

TSD for network-level management: the Danish approach

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According to the DRD approach, the SCI300 values, reported with a 10 m interval, are compared with the following thresholds

Threshold 1 ( $\mu$ m) = 600 ×  $N^{-\log 2}$ Threshold 2 ( $\mu$ m) = 900 ×  $N^{-\log 2}$ 

N = daily traffic in 100 kN-ESALs

When the SCI300 values are lower than Threshold 1, the pavement is considered in good structural condition

Conversely, when the SCI300 values exceed Threshold 2, additional investigations at the project level are deemed necessary (e.g. with the FWD)

Shrestha et al., 2018 analysed the results of a pooled found study involving 9 State Highway Agencies. They developed SCI300 thresholds based on residual fatigue resistance and expected traffic for Virginia pavements

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Zihan et al., 2018, 2019 analysed the results of a Louisiana study to calculate a TSD-based effective Structural Number  $(SN_{eff})$  and compared to FWD-based  $SN_{eff}$ 

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Nasimifar et al., 2019 analysed the results of the FHWA study to calculate a TSD-based effective Structural Number  $(SN_{eff})$  and compared to FWD-based  $SN_{eff}$ 

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Pettinari et al., 2021 analysed the results of a joint study between DRD and German BASt to estimate remaining life (in ESALs) starting from correlation between TSD-based and FWD-based SCI300 values

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# Outline

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### TSD survey on Italian motorways

Remaining service life from TSD Conclusion

# TSD survey on the ASPI network

The survey was part of the UNIVPM research project HiPER sponsored by Autostrade per l'Italia (ASPI)

Results of the HiPER project have been used by Movyon for developing the Evolutive Pavement Management System (E-PMS) for the ASPI motorway network (Chiola et al., 2022)



autostrade per l'italia



## The investigated network

About 400 km of dual-carriageway motorway pavement located around the city of Bologna



TSD survey on Italian motorways

# The investigated network

Branch ID	Starting position [km]	Ending position [km]	Length [km]	Lanes (*)	Traffic [ESAL/year]
B1a	119 + 500	155 + 500	36.0	3	16.4·10 <sup>6</sup>
B1b	155 + 500	188 + 900	33.4	4	16.4·10 <sup>6</sup>
B2	210 + 100	220 + 000	9.9	2	10.1·10 <sup>6</sup>
B3	56 + 700	143 + 900	87.2	3	9.1·10 <sup>6</sup>
B4	0 + 000	29 + 800	29.8	2	2.2·10 <sup>6</sup>

(\*) in each carriageway. Both carriageways/directions were surveyed.

Only the right lane of each carriageway was surveyed because it is the most affected by heavy traffic

- Branches B1, B3 and B4 have the typical semi-rigid pavement structure of Italian motorways:
  - 29 cm of asphalt concrete (including 4 cm of OGFC)
  - 25 cm of cement-treated subbase
  - granular subbase of variable thickness (depending on subgrade)
- the OGFC is not present on branch B2 (mountainous terrain)

#### TSD survey on Italian motorways

# Summary of TSD measurements

TSD 7 (4th generation, 11 lasers) operated by Greenwood, from 16 to 18 June 2020

- Target speed was 80 km/h
- Output files with reporting intervals of 10 m and 1 m . Output file (1m)
- The load applied on the right wheels of the loading axle was always greater than that applied on the left wheels (the average values were 62 and 43 kN, respectively)
- Air temperature  $T_{air} = 20 30$  °C, Pavement surface temperature  $T_{pav} = 23 36$  °C
- 40 and 80 % of valid data (i.e. data actually reported at the measurement points)
  - Invalid data may be due to the characteristics of the pavement surface (e.g. excessively uneven or wet) or to the incorrect operation of the TSD equipment (e.g. in the presence of construction sites, bridges/viaducts or in the case of overtaking of heavy vehicles)

## SCI300 on B1 and B4



#### TSD survey on Italian motorways

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# SCI300 summary (entire surveyed network)



#### TSD survey on Italian motorways

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TSD survey on Italian motorways

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$$\mathsf{CUSUM} = \sum_{i=1}^{n} (SCI300_i - \overline{SCI300})$$



TSD survey on Italian motorways

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TSD survey on Italian motorways

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### A closer look at B1a data



TSD survey on Italian motorways

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### Weak spots on B3 - southbound



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## Weak spots on B3 - southbound



# Bridges and viaducts



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TSD survey on Italian motorways

## Bridges and viaducts



TSD survey on Italian motorways

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# Outline

Introduction TSD Description Literature review TSD survey on Italian motorways Remaining service life from TSD Conclusion TSD for network-level management (Canestrari et al., 2022)

Our objective is to apply TSD measurements for network-level management of motorway pavements

Instead of using the SCI300 directly, we propose a methodology for estimating the remaining service life of the pavement

TSD for network-level management (Canestrari et al., 2022)

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Instead of using the SCI300 directly, we propose a methodology for estimating the remaining service life of the pavement

Remaining service life is easier to manage at the network-level because it is easily understandable also by transportation executives and chief engineers

To be implementable within a network-level PMS, such methodology should be practical, realistic and easy to calibrate

# Main steps of the new methodology

0. divide the motorway network into sections of appropriate length

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- 1. normalize the measured SCI300 values to consider the variability of the applied load
- 2. adjust the normalised SCI300 considering pavement temperature
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- 1. normalize the measured SCI300 values to consider the variability of the applied load
- 2. adjust the normalised SCI300 considering pavement temperature

Then, for each section,

- 3. select a representative SCI300 value
- 4. estimate the remaining fatigue life considering bottom-up cracking as the critical distress
- 5. calculate the remaining service life as the ratio between the remaining fatigue life and the expected traffic

# 0. Divide the motorway network into sections

The length of the sections is established based on the local practices of the managing Authority

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The length of the sections is established based on the local practices of the managing Authority

For Italian motorways:

- due to the high-traffic volumes, M&R activities must be carried out at night for safety reasons and to avoid traffic inconvenience. This means that the sections cannot be too long to allow re-opening to traffic before the morning peak
- on the other hand, intervening on too short sections would be uneconomical

# 0. Divide the motorway network into sections

The length of the sections is established based on the local practices of the managing Authority

For Italian motorways:

- due to the high-traffic volumes, M&R activities must be carried out at night for safety reasons and to avoid traffic inconvenience. This means that the sections cannot be too long to allow re-opening to traffic before the morning peak
- $-\,$  on the other hand, intervening on too short sections would be uneconomical

We used a section length of 500 m, but a different value (150 m, 250 m) can be used

Sections of different length have been implemented by ASPI in the newly developed E-PMS

## 1. Normalize the measured SCI300 values

The actual load applied on the measuring side (right) may be different from 50 kN

	А	В	С	D
1	Distance [m] 💌	Speed [Km/h] 💌	Applied Load - Left [Kg] 💌	Applied Load - Right [Kg] 💌
2	0	23.9568	4282.7298	6324.2173
3	10	23.9054	4341.3683	6318.9825
4	20	23.8442	4205.0945	6322.1242

$$SCI300 = SCI300_{meas} \cdot \frac{50}{F_{right}}$$

(1)

2. Adjust SCI300 to the same reference temperature

For adjusting SCI300 values measured at various temperatures to a single reference temperature  $T_r$ , we used the model proposed by Nasimifar et al., 2020

$$SCI300_r = SCI300 \cdot \lambda$$
 (2)

with:

$$\lambda = \frac{10^{-0.0521 \cdot T_r + 0.0322 \cdot T_r \cdot \log(h_{AC})}}{10^{-0.0521 \cdot T_f + 0.0322 \cdot T_f \cdot \log(h_{AC})}}$$

where:

- $T_r$  is the reference temperature (we used 20 °C)
- $T_f$  is the temperature at  $h_{AC}/2$ , estimated from the temperature of the pavement surface (measured by the TSD) using the BELLS3 model( $\star$ ) (Lukanen et al., 2000)
- $h_{AC}$  is the thickness of the asphalt layers (we used the typical values given above, 290 or 250 mm)



We based our selection criteria on the Empirical Cumulative Distribution (ECD) of  $SCI300_r$  in each section

Remaining service life from TSD



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the 85th percentile  $(SCI_{300}_{r,85})$  could be acceptable as initial choice, to be calibrated based on comparison between predicted and observed RSL

## 4. Estimate the residual fatigue life

For estimating the remaining fatigue life  $N_f$  we used the classical model

$$N_f = f_1 \cdot \left(\frac{1}{\varepsilon_t}\right)^{f_2} \cdot \left(\frac{1}{E}\right)^{f_3} \tag{3}$$

where:

 $\boldsymbol{\varepsilon}_t$  is the maximum tensile strain at the bottom of the asphalt layers

*E* stiffness of the asphalt layers

 $f_1, f_2, f_3$  material fatigue coefficients (we used the AI values)

## 4. Estimate the residual fatigue life

We estimated the values of  $\varepsilon_t$ , and *E* directly from the  $SCI300_{r,85}$  using the relations proposed by Rada et al., 2016 and Nasimifar et al., 2020

$$\varepsilon_{t,\max}^{r} = a \cdot (SC/300_{r,85})^{b} \tag{4}$$

$$E_r = c \cdot \left(\varepsilon_{t,\max}^r\right)^d \tag{5}$$

where:

a, b, c, d are coefficients that depend on the thickness of the asphalt layer (Nasimifar et al., 2020; Rada et al., 2016)

# 5. Estimate the residual fatigue life

Substituting (4),(5) into (3), we obtain

$$N_{100}^{r} = \alpha \left( SCI300_{r,85} \right)^{\beta}$$
 (6)

where

- $SCI300_{r,85}$  is the representative SCI300 value of each section (at the reference temperature)
- $N_{100}^r$  is the number of repetitions to fatigue failure, of 100 kN axles, at the reference temperature
- lpha,eta coefficients depending on the thickness of the pavement and the selected fatigue law



## Estimate the remaining service life

Finally we can express the structural capacity of each section in terms of remaining service life

$$RSL(\text{years}) = \frac{N_{100}^r}{N_0} \tag{7}$$

where:

 $N_0$  annual traffic (100 kN ESALs)

Expressing the structural capacity in "years" is extremely important in a network-level perspective because it is clearly understandable also to budget directors and top officials

# Example application to B1



# Example application to B3



# Outline

Introduction TSD Description Literature review TSD survey on Italian motorway Remaining service life from TSE **Conclusion** 

# Final thoughts

- 1. understand pavement mechanics  $\Rightarrow$  perform (deflection) measurements that allow predicting critical pavement responses
- 2. measure (deflections) accurately and precisely
- 3. adjust for measurement variability (e.g. temperature)
- 4. derive meaningful structural adequacy parameters the allow reliable budges decision

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The TSD is a young equipment and additional work is needed for improving in steps 2. and 3.

Additional measurement with embedded sensors, data science and artificial intelligence tools will be useful for improving in steps 2. and 3.

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Young researchers are needed or improving in steps 1 to 5!

add group photo, when available...

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